



# Enantioselective hydrolysis of 3,4-disubstituted $\beta$ -lactams. An efficient enzymatic method for the preparation of a key Taxol side-chain intermediate



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## ABSTRACT

3,4-Disubstituted  $\beta$ -lactams 3-benzyloxy-4-(4-chlorophenyl)azetid-2-one [(3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**1**], 3-benzyloxy-4-phenylazetid-2-one [(3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**2**] and 4-(4-chlorophenyl)-3-phenoxyazetid-2-one [(3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**3**] were resolved through immobilized CAL-B-catalysed ring-cleavage reactions. Excellent enantioselectivities ( $E > 200$ ) were obtained for (3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**1** and (3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**2** when the reactions were performed with added H<sub>2</sub>O as nucleophile in *tert*-butyl methyl ether at 70 °C, whereas only moderate  $E$  (12) was achieved for (3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**3** under the same conditions but in diisopropyl ether. The resulting ring-opened  $\beta$ -amino acids [(2R,3S)-**4** ( $ee > 98\%$ ), (2R,3S)-**5** ( $ee > 98\%$ ) and (2R,3S)-**6** ( $ee = 50\%$ )] and the unreacted  $\beta$ -lactams [(3S,4R)-**1-3**] ( $ee > 98\%$ ) could be easily separated.

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## 1. Introduction

A large number of recent published articles and reviews have stressed the biological and chemical importance of  $\beta$ -lactams and  $\beta$ -amino acids [1]. Molecules containing a 2-azetidone ring may possess antibacterial activity, e.g., carumonam is a  $\beta$ -lactamase-resistant monobactam antibiotic [2], while others containing a *cis* 3,4-disubstituted  $\beta$ -lactam ring may display PPAR  $\alpha/\gamma$  agonist [3], vasopressin VIa agonist [4] or anticancer [5,6] activity.  $\beta$ -Amino acids and some of their derivatives are widely used in combinatorial, peptide, organic and medicinal chemistry [7–9]. Numerous non-proteinogenic amino acids are available can serve as relevant components of fibrinogen receptor antagonists [10]. Taxol<sup>®</sup>, one of the most efficient anticancer agents of the past decade [11,12], contains (2R,3S)-3-amino-3-phenyl-2-hydroxypropanoic acid [(2R,3S)-**7**] in its side-chain. Since the total synthesis of Taxol is a very lengthy and expensive process [13,14], chemists are continuously working on the development of semi-synthetic methods which involve coupling of the C(13)-O of baccatin III derivatives [15] to the corresponding side-chain.

Earlier enzymatic studies on the ring opening of a set of cyclic and acyclic  $\beta$ -lactams [16–19] were continued with successful enzymatic syntheses of a Taxol side-chain key intermediate through the enantioselective ring opening of racemic *cis*-3-hydroxy-4-phenylazetid-2-one (0.5 equiv. of H<sub>2</sub>O in *t*-BuOMe at 60 °C, with immobilized CAL-B) and sequential kinetic resolution of racemic *cis*-3-acetoxy-4-phenylazetid-2-one (1 equiv. of H<sub>2</sub>O in *i*Pr<sub>2</sub>O at 60 °C, with immobilized CAL-B) [20]. To extend the substrate scope, and also to analyse how different-sized substituents on C3 or C4 influence the ring cleavage of  $\beta$ -lactams, in the present work we set out to develop immobilized CAL-B-catalysed methods for the enzymatic ring opening of racemic 3,4-disubstituted  $\beta$ -lactams, such as 3-benzyloxy-4-(4-chlorophenyl) azetid-2-one, 3-benzyloxy-4-phenylazetid-2-one and 4-(4-chlorophenyl)-3-phenoxyazetid-2-one [(3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**1-3**] (Scheme 1), and then to synthesize (2R,3S)-3-phenylisoserine (2R,3S)-**7**, the key intermediate of the Taxol side-chain, from the corresponding enantiomeric compound.

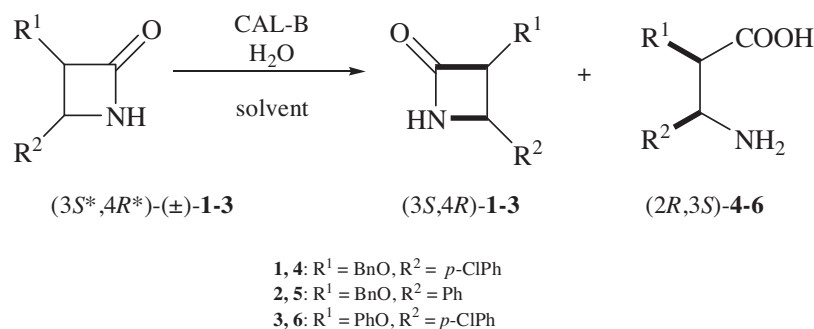
## 2. Results and discussion

### 2.1. Synthesis of (3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**1-3**

Racemic  $\beta$ -lactams (3S<sup>\*</sup>,4R<sup>\*</sup>)-(±)-**1-3** were synthesized according to a literature method [21]. A mixture of *p*-ethoxyaniline

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Scheme 1. Immobilized CAL-B-catalysed hydrolysis of (±)-1-3.

and the appropriate aldehyde furnished the Schiff bases (*Z*)-*N*-(4-chlorobenzylidene)-4-ethoxybenzenamine (**10**) and (*Z*)-*N*-benzylidene-4-ethoxybenzenamine (**11**), which, through cycloadditions in the presence of the appropriate acyl chlorides, 2-phenoxyacetyl chloride (**8**) or 2-benzyloxyacetyl chloride (**9**), resulted in the *N*-protected β-lactams **12–14**. CAN-mediated oxidative removal of the 4-ethoxyphenyl groups gave the desired β-lactams **1–3** (Scheme 2).

## 2.2. Immobilized CAL-B-catalysed ring-opening of (3*S*<sup>\*</sup>,4*R*<sup>\*</sup>)-(±)-1-3

In earlier studies, immobilized CAL-B proved to be applicable for the enantioselective ( $E > 200$ ) ring opening of both 4-aryl-substituted [17] and carbocyclic β-lactams [22], and we therefore carried out the ring opening of model compound (3*S*<sup>\*</sup>,4*R*<sup>\*</sup>)-(±)-**1** with 1 equiv. of H<sub>2</sub>O in *i*Pr<sub>2</sub>O at 60 °C, with immobilized CAL-B as catalyst (Table 1, entry 1).

In order to find the optimum conditions for the gram-scale resolution of (3*S*<sup>\*</sup>,4*R*<sup>\*</sup>)-(±)-**1**, solvent screening (Table 1, entries 1–6) was first performed in order to determine the effects on  $E$  and the reaction rate. Practically, no reaction was detected during 65 h when the reactions were performed in THF (entry 4) or 2-Me-THF (entry 5). The reactions proceeded enantioselectively ( $E > 200$ ), but slowly in *t*-BuOMe and *i*Pr<sub>2</sub>O (conv. = 5–8% after 65 h) (entries 1 and 6) and with somewhat higher conversions in toluene (conv. = 15% after 65 h,  $E = 32$ ) (entry 2) or *n*-hexane (conv. = 17% after 65 h,  $E = 39$ ) (entry 3). In view of the results, *t*-BuOMe was chosen for further preliminary experiments.

H<sub>2</sub>O, as a nucleophile, is essential for the ring-opening reaction, through its quantity in the reaction medium can affect the enzymatic activity [18,22]. Experiments were therefore also performed with different quantities of added H<sub>2</sub>O (Table 1, entries 7–10 and 12–15). On increase of the amount of H<sub>2</sub>O up to 50 equiv., the reactions became faster without a drop in  $E$  (entries 8–10), but a further increase of the H<sub>2</sub>O content resulted in considerably decreases in

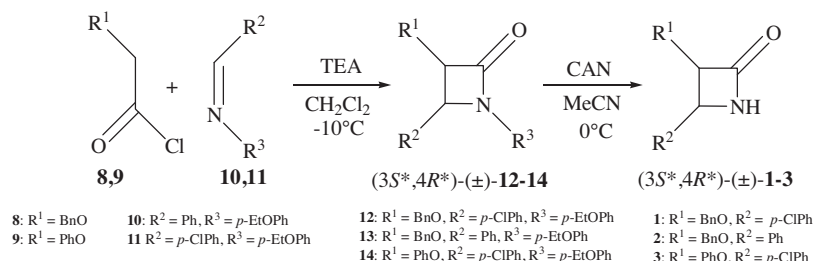
both reaction rate and  $E$  (entries 12–15). It is noteworthy that, in accordance with our earlier observation that a hydrolytic reaction proceeded even without added H<sub>2</sub>O in the reaction mixture (due to the H<sub>2</sub>O present in the reaction medium) [22], the quantity of H<sub>2</sub>O present in the reaction medium (<0.1%) or at the surface of the immobilized CAL-B (2–5%) was sufficient for the ring cleavage of (±)-**1** (entry 7). Finally, 25 equiv. of H<sub>2</sub>O was chosen as the optimum quantity.

On increase of the temperature of the ring-opening reaction from 60 °C (Table 1, entry 10) to 70 °C, the reaction rate increased without any decrease in enantioselectivity (Table 1, entry 11). Accordingly, 70 °C was chosen as the reaction temperature.

The above-optimized reaction conditions (25 equiv. of H<sub>2</sub>O, *t*-BuOMe, 70 °C) were next applied for the ring cleavage of (±)-**2** and (±)-**3**. Excellent results were observed for (±)-**2** ( $E > 200$ ), but a very poor  $E$  ( $E = 5$ ) for (±)-**3** (Table 2, entry 1). We therefore continued the optimizations for (±)-**3** with a new solvent screening, changing the amount of added H<sub>2</sub>O and also the temperature of the reaction (Table 2).

The reactions in toluene and *n*-hexane proceeded relatively slowly, with low  $E$  (entries 2 and 3) while in MeCN and THF the enzyme did not display activity during 65 h (entries 6 and 7). A slightly increased  $E$  ( $E = 8$ ) was noted in *i*Pr<sub>2</sub>O vs. *t*BuOMe ( $E = 2$ ) (entries 4 and 5). Variation of the quantity of water (from 2 to 100 equiv., entries 8–11) and temperature (50 and 70 °C, entries 12 and 13) led to the same results as observed earlier for (±)-**1**. In summary,  $E$  was increased slightly ( $E = 14$ , entry 13) when the reaction was carried out with 25 equiv. of water in *i*Pr<sub>2</sub>O at 70 °C (Scheme 3).

On the basis of the preliminary results, the immobilized CAL-B-catalysed preparative-scale ring-opening reactions of (±)-**1** and (±)-**2** were performed with 25 equiv. of H<sub>2</sub>O in *t*-BuOMe at 70 °C, while the preparative-scale resolution of (±)-**3** was performed with 25 equiv. of H<sub>2</sub>O in *i*Pr<sub>2</sub>O at 70 °C. In order to obtain (2*R*,3*S*)-**6** with a good  $ee$  value, the reaction was overrun to 66% conversion. The results are reported in Table 3 and in Section 3 (Experimental part).



Scheme 2. Synthesis of (±)-1-3.

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