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Author: Rozineide A. Antunes Boca Santa Cíntia Soares

Humberto Gracher Riella

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Geopolymers with a high percentage of bottom ash for solidification/ immobilization of different toxic metals

Rozineide A. Antunes Boca Santa^{1*}, Cíntia Soares¹, Humberto Gracher Riella¹

¹Chemical Engineering Department, Santa Catarina Federal University, P. O. Box 476, Trindade, Florianópolis, SC, 88.040-900, Brazil

Email. roosebs@gmail.com

*Corresponding author: Phone +55 48 xxx; fax +55 48 xxx; e-mail: roosebs@gmail.com

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