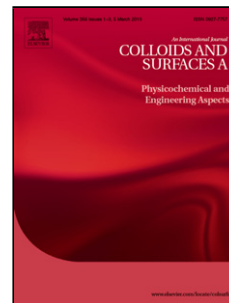


## Accepted Manuscript

Title: Designing anionic lignin based dispersant for kaolin suspensions

Authors: Mohan K.R. Konduri, Pedram Fatehi

PII: S0927-7757(17)31000-2  
DOI: <https://doi.org/10.1016/j.colsurfa.2017.11.011>  
Reference: COLSUA 22058



To appear in: *Colloids and Surfaces A: Physicochem. Eng. Aspects*

Received date: 16-9-2017  
Revised date: 2-11-2017  
Accepted date: 6-11-2017

Please cite this article as: Mohan K.R.Konduri, Pedram Fatehi, Designing anionic lignin based dispersant for kaolin suspensions, *Colloids and Surfaces A: Physicochemical and Engineering Aspects* <https://doi.org/10.1016/j.colsurfa.2017.11.011>

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**Designing anionic lignin based dispersant for kaolin suspensions**

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