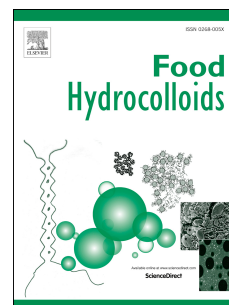


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Bionanocomposite films developed from corn starch and natural and modified nano-clays with or without added blueberry extract

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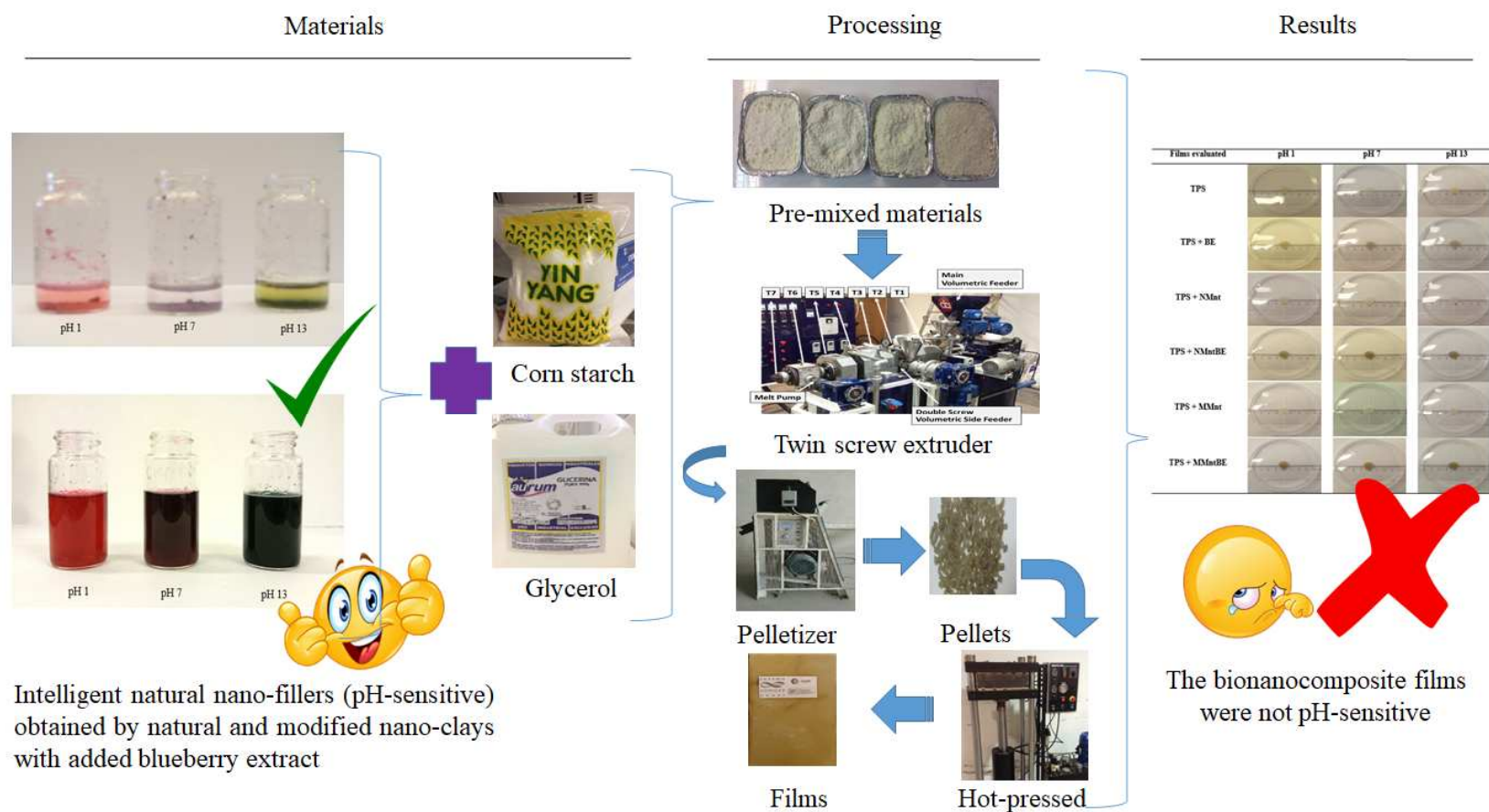
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## Graphical Abstract (for review)



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