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ACCEPTED MANUSCRIPT

Enhanced catalytic activity of the nanostructured Co-W-B film

catalysts for hydrogen evolution from the hydrolysis of ammonia

borane

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ABSTRACT: In this work, nanostructured Co-W-B films are successfully synthesized on the

foam sponge by electroless plating method and employed as the catalysts with enhanced catalytic

activity towards hydrogen evolution from the hydrolysis of ammonia borane (NH₃BH₃, AB) at room

temperature. The particle size of the as-prepared Co-W-B film catalysts is varied by adjusting the

depositional pH value to identify the most suitable particle size for hydrogen evolution of AB

hydrolysis. The Co-W-B film catalyst with the particle size of about 67.3 nm shows the highest

catalytic activity and can reach a hydrogen generation rate of 3327.7 mL min⁻¹ g_{cat}⁻¹ at 298 K. The

1

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