

## Regular Article

## Trimellitated sugarcane bagasse: A versatile adsorbent for removal of cationic dyes from aqueous solution. Part I: Batch adsorption in a monocomponent system



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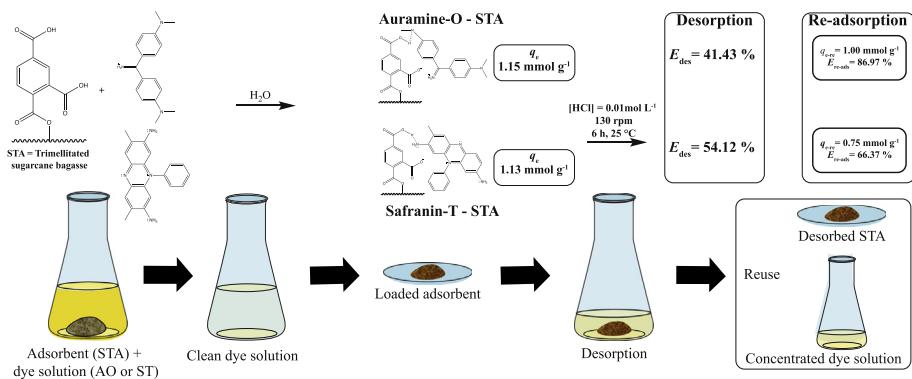
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## GRAPHICAL ABSTRACT



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## ABSTRACT

Trimellitated-sugarcane bagasse (STA) was used as an environmentally friendly adsorbent for removal of the basic dyes auramine-O (AO) and safranin-T (ST) from aqueous solutions at pH 4.5 and 7.0. Dye adsorption was evaluated as a function of STA dosage, agitation speed, solution pH, contact time, and initial dye concentration. Pseudo-first- and pseudo-second-order, Elovich, intraparticle diffusion, and Boyd models were used to model adsorption kinetics. Langmuir, Dubinin-Radushkevich, Redlich-Peterson, Sips, Hill-de Boer, and Fowler-Guggenheim models were used to model adsorption isotherms, while a Scatchard plot was used to evaluate the existence of different adsorption sites. Maximum adsorption capacities for removal of AO and ST were 1.005 and 0.638 mmol g<sup>-1</sup> at pH 4.5, and 1.734 and 1.230 mmol g<sup>-1</sup> at pH 7.0, respectively. Adsorption enthalpy changes obtained by isothermal titration

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## Nomenclature

AO	auramine-O	$v$	number of degrees of freedom
$a_R$	Redlich-Peterson constant ( $\text{L mmol}^{-1}$ )	$P$	number of variables of the model
$\alpha$	initial adsorption rate ( $\text{mmol g}^{-1} \text{min}^{-1}$ )	$P$	equilibrium pressure
$b$	Langmuir binding constant ( $\text{L mmol}^{-1}$ )	$P_0$	saturation pressure
$B$	solid characteristic energy towards a reference adsorbate ( $\text{mol}^2 \text{kJ}^{-2}$ )	PFO	pseudo-first-order
BET	Brunauer, Emmett, and Teller	$\text{pH}_{\text{PZC}}$	point of zero charge
BJH	Barret, Jayner, and Halenda	PSO	pseudo-second-order
$\beta_{\text{des}}$	desorption constant ( $\text{g mmol}^{-1}$ )	$pwg$	percent weight gain (%)
$\beta$	Redlich-Peterson exponent (dimensionless)	Py	pyridine
$C$	concentration at time $t$ or equilibrium ( $\text{mmol L}^{-1}$ )	$q$	adsorption capacity ( $\text{mmol g}^{-1}$ )
$c$	interaction energy among adsorbed molecules ( $\text{kJ mol}^{-1}$ )	$q_s$	maximum adsorption capacity ( $\text{mmol g}^{-1}$ )
CN	coordination number	$q_{i,\text{int}}$	heats in the reaction cell at the $i^{\text{th}}$ injection in the presence of the STA adsorbent ( $\text{kJ}$ )
$D_i$	effective diffusion coefficient ( $\text{m}^2 \text{min}^{-1}$ )	$q_{i,\text{dil}}$	heats in the reaction cell at the $i^{\text{th}}$ injection in the absence of the STA adsorbent ( $\text{kJ}$ )
DMA	<i>N,N</i> -dimethylacetamide	$Q_{\text{max}}$	maximum adsorption capacity ( $\text{mmol g}^{-1}$ )
DTGS	deuterated triglycine sulfate detector	$Q_{\text{max,e}}$	maximum adsorption capacity at equilibrium ( $\text{mmol g}^{-1}$ )
D-R	Dubinin-Radushkevich	$Q_{\text{re-ads}}$	maximum re-adsorption capacity ( $\text{mmol g}^{-1}$ )
$\Delta_{\text{ads}}H$	adsorption enthalpy change ( $\text{kJ mol}^{-1}$ )	$R$	dye removal percentage (%)
$\Delta_{\text{ads}}H^{\text{dye-dye}}$	enthalpy changes associated with the dye-dye interactions on the adsorbent surface ( $\text{kJ mol}^{-1}$ )	R-P	Redlich-Peterson
$\Delta_{\text{ads}}H^{\text{dye-STA}}$	enthalpy changes associated with the formation of dye-adsorbent interactions ( $\text{kJ mol}^{-1}$ )	$R^2$	determination coefficient
$\Delta_{\text{ads}}H^{\text{desol}}$	enthalpy changes associated with the desolvation of adsorption sites on the STA surface and dye molecules in the bulk solution ( $\text{kJ mol}^{-1}$ )	RSS	residual sum of squares
$E$	characteristic energy of adsorption ( $\text{kJ mol}^{-1}$ )	SB	sugarcane bagasse
EDX	energy dispersive X-ray spectroscopy	ST	safranin-T
$E_{\text{des}}$	desorption efficiency (%)	STA	trimellitated sugarcane bagasse
$E_{\text{re-ads}}$	re-adsorption efficiency (%)	STA-AO	STA-loaded with auramine-O
$\varepsilon$	adsorption potential ( $\text{kJ mol}^{-1}$ )	STA-ST	STA-loaded with safranin-T
$f$	fractional loading	STA-DAO	STA after desorption of auramine-O
F-G	Fowler-Guggenheim	STA-DST	STA after desorption of safranin-T
FTIR	Fourier transform infrared spectroscopy	$t_e$	equilibrium time (min)
$\gamma_e$	dye activity coefficient at equilibrium	$t_0$	the time constant (min)
$h$	initial adsorption rate of the pseudo-second-order kinetic model ( $\text{mmol g}^{-1} \text{min}^{-1}$ )	$\theta$	fractional coverage
H-B	Hill-de Boer	$V$	volume of the dye solution (L)
IARC	international Agency for Research on Cancer	$w_i$	weighting coefficient
ITC	isothermal titration calorimetry	$w_{\text{STA}}$	weight of STA (g)
IR	infrared	$w_{\text{STA,dye}}$	weight of the STA loaded with a dye (g)
$k_1$	pseudo-first-order rate constant ( $\text{min}^{-1}$ )	$w'_{\text{STA}}$	weight of STA in $w_{\text{STA,dye}}$ (g)
$k_2$	pseudo-second-order rate constant ( $\text{g mmol}^{-1} \text{min}^{-1}$ )	$w'_{\text{dye}}$	weight of dye not desorbed from the STA adsorbent after the desorption (mg)
$K_a$	thermodynamic equilibrium constant (dimensionless)	$w''_{\text{dye}}$	weight of dye adsorbed on the STA in the re-adsorption experiment (mg)
$K_{\text{HB}}$	Hill-de Boer constant ( $\text{L mmol}^{-1}$ )	$\chi^2$	chi-square
$k_i$	intraparticle diffusion rate constant ( $\text{mmol g}^{-1} \text{min}^{-1/2}$ )	$\chi^2_{\text{red}}$	reduced chi-square
$K_{\text{FG}}$	Fowler-Guggenheim constant ( $\text{L mmol}^{-1}$ )	$y_i$	experimental data point
$K_R$	Redlich-Peterson constant ( $\text{L g}^{-1}$ )	$\hat{y}_i$	estimated data point calculated by the model
$\mu$	ionic strength ( $\text{mol L}^{-1}$ )	$z$	charge of the adsorbate
$n_{\text{COOH}}$	number of carboxylic acid groups ( $\text{mmol g}^{-1}$ )	<i>Subscripts</i>	
$n$	Sips model parameter associated with the heterogeneity of the adsorption system	ads	adsorption
$n_i$	amount of dye (in mol)	re-ads	re-adsorption
$N$	number of experimental data points	e	equilibrium
		exp	experimental
		t	time
		T	theoretical value obtained from the model

Safranin-T  
Desorption  
Isothermal titration calorimetry

calorimetry (ITC) ranged from  $-21.07 \pm 0.25$  to  $-7.19 \pm 0.05 \text{ kJ mol}^{-1}$ , indicating that both dyes interacted with STA by physisorption. Dye desorption efficiencies ranged from 41 to 51%, and re-adsorption efficiencies ranged from 66 to 87%, showing that STA can be reused in new adsorption cycles. ITC data combined with isotherm studies allowed clarification of adsorption interactions.

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