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## Removal of methyl orange from aqueous solutions through adsorption by calcium aluminate hydrates



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#### ABSTRACT

Methyl orange (MO) is a kind of anionic dye and widely used in industry. In this study, tricalcium aluminate hydrates (Ca-Al-LDHs) are used as an adsorbent to remove methyl orange (MO) from aqueous solutions. The resulting products were studied by X-ray diffraction (XRD), infrared spectroscopy (MIR), thermal analysis (TG-DTA) and scanning electron microscope (SEM). The XRD results indicated that the MO molecules were successfully intercalated into the tricalcium aluminate hydrates, with the basal spacing of Ca-Al-LDH expanding to 2.48 nm. The MIR spectrum for CaAl-MO-LDH shows obvious bands assigned to the N=N, N=H stretching vibrations and S=O, SO<sub>3</sub> group respectively, which are considered as marks to assess MO<sup>-</sup> ion intercalation into the interlayers of LDH. The overall morphology of CaAl-MO-LDH displayed a "honey-comb" like structure, with the adjacent layers expanded.

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#### 1. Introduction

Numerous textile or printing industries, which mainly use dyes, release a large amount of highly colored effluents into the environment, probably containing more than 100,000 kinds of commercial dyes and over 7 million tons annually [1]. The discharge of colored effluent even at very low concentrations can cause serious damage because these dyes prevent sunlight and oxygen penetration and then have a derogatory effect on photosynthetic activity in aquatic systems [2]. Moreover, some dyes degrade into compounds which have toxic, mutagenic or carcinogenic influences on living organisms [3]. In addition, dyes are stable to light, oxidation and biodegradable process because of their synthetic origin and complex chemical structure, which makes them exist for a very long time in the environment [4–6]. Therefore, it is imperative to improve a sustainable method for the removal of dyes from industrial effluents (see Table 1).

Various methods such as biological treatment, adsorption, chemical oxidation and coagulation have been used to remove dyes from colored wastewater [7,8]. Among the methods, adsorption is considered as one of the most competitive methods because

of its high adsorption properties, low cost, low energy requirements and simple operations [9].

Hydration of tricalcium aluminate (C<sub>3</sub>A), which is an important component in cement, produces metastable compounds such as 4CaO·Al<sub>2</sub>O<sub>3</sub>·19H<sub>2</sub>O(C<sub>4</sub>AH<sub>19</sub>), 4CaO·Al<sub>2</sub>O<sub>3</sub>·13H<sub>2</sub>O(C<sub>4</sub>AH<sub>13</sub>) or 2CaO·Al<sub>2</sub>O<sub>3</sub>·8H<sub>2</sub>O(C<sub>2</sub>AH<sub>8</sub>) [10], and they belong to the family of calcium aluminum layered double hydroxides (Ca-Al-LDHs). Their structures show [Ca<sub>2</sub>Al(OH)<sub>6</sub>]<sup>+</sup> main layers with OH<sup>-</sup> anions and H<sub>2</sub>O molecules in the interlayer region. Exchangeability of interlayer anions, good thermal stability and good mixed oxides homogeneity are important properties of LDHs [11,12]. Recently, the removal of anion by C<sub>3</sub>A through intercalation reaction has been reported in some references [13,14]. However, there is little investigation on removal of dyes by C<sub>3</sub>A.

In this study, the methyl orange (MO) as the representative of dye was chose and it was investigated that the adsorption behavior of MO with C<sub>3</sub>A by the X-ray diffraction (XRD), mid-infrared spectroscopy (MIR) and scanning electron microscope (SEM).

#### 2. Experimental

#### 2.1. Starting materials

Tricalcium aluminate ( $3\text{CaO} \cdot \text{Al}_2\text{O}_3$ , abbreviated as  $\text{C}_3\text{A}$ ) was synthesized through the solid state reaction. The mixture of  $\text{CaCO}_3$ 

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Table 1 Summary of FT-IR wavenumbers  $(cm^{-1})$  and their assignment for  $C_3A$  and CaAl-MO-IDH

| Wavenumbers      |               |   |
|------------------|---------------|---|
| C <sub>3</sub> A | CaAl-MO-LDH   | Assignment  |
|                  | 3430          | Water bending<br>modes                                |
|                  | 2921          | C—H<br>antisymmetric<br>stretch                       |
|                  | 1606, 1436    | The N=N stretching                                    |
|                  | 1518          | The N—H bending vibration                             |
|                  | 1120, 1035    | S=O and $SO_3^-$ group                                |
|                  | 1006          | C—H aromatic in-<br>plane bend                        |
|                  | 848           | The C—H aromatic<br>out-of-plane<br>bending vibration |
| 896, 742, 583    | 698, 558, 535 | M-O lattice vibrations                                |

and Al(OH)<sub>3</sub> at a molar ratio of 3:2 was heated in quartz crucibles at 1350 °C (4 h), followed by two intermediate grindings. Investigations by X-ray powder diffraction and a modified Franke test confirmed the resulting product to be pure tricalcium aluminate.

#### 2.2. Synthesis of CaAl-MO-LDH by adsorption process

Based on the former bath experiments about OM adsorbed onto  $C_3A$ , the optimal synthesis process was chose as follow: 0.1 g was added to methyl orange aqueous solutions (20 mL) with concentrations of 0.2 M. The mixture was shaken at 150 rpm in a thermostatic bath shaker at 25 °C for 24 h. After stirring, the precipitate was aged at 60 °C for 24 h. Finally, the sample was washed with distilled water via filtration and dried at 70 °C for 4–8 h. The resulting sample was named as CaAl-MO-LDH.

#### 2.3. Characterization of materials

#### 2.3.1. X-ray diffraction

The powder X-ray diffraction patterns for the solid sample were collected in a D/max RBX diffractometer with Cu K $\alpha$  (40 kV, 100 mA) radiation at room temperature. CaAl-MO-LDH was scanned at a rate of 6° min $^{-1}$  in the range of 5–65°.

#### 2.3.2. Mid-infrared spectroscopy

Mid-infrared spectra were recorded using a Nicolet Nexus 370 Fourier transform infrared spectroscopy (FTIR) spectrometer with a smart endurance single bounce diamond ATR cell. Spectra were obtained from 4000 to 600 cm<sup>-1</sup> by the co-addition of 64 scans with a resolution of 4 cm<sup>-1</sup>. A mirror velocity of 0.6329 cm/s was used.

#### 2.3.3. Thermal analysis

Thermal analysis (TG-DTA) was examined by NET-ZSCH Simultaneous TG-DTA/DSC Apparatus STA 449C/4/G Jupiter-QMS 403C Aeolos at a heating rate of 10 °C /min within 40–1000 °C in pure  $N_2$  atmosphere. Samples of 10–15 mg were used in each measurement with sintered  $\alpha\text{-Al}_2O_3$  as the reference.

#### 2.3.4. Scanning electron microscope

The morphology of samples was obtained using a scanning electron microscope (SEM), Hitachi S-4800. Samples were coated with

a thin layer of evaporated gold, and the SEM images were obtained using a secondary electron detector. The electric tension was 30 kV, and the working distance was 7 mm.

#### 3. Results and discussion

#### 3.1. XRD analysis

X-ray diffraction patterns of the CaAl-MO-LDH, C<sub>3</sub>A, as well as the hydrate of C<sub>3</sub>A (C<sub>4</sub>AH<sub>19</sub>) which was chosen from related reference [15] are shown in Fig. 1. For the XRD pattern of CaAl-MO-LDH, new sets of basal diffraction reflections (002), (004), (006) are observed at 3.56°, 7.26°, 13.01°, which display multiple relationship, indicating well-formed crystalline double layered structures. Moreover, related to the C<sub>4</sub>AH<sub>19</sub>, these basal peaks of CaAl-MO-LDH shifted to low  $2\theta$  angle, with the interlayer distance (*d* value) expanding to 2.48 nm, which is obviously larger than that of  $C_{\Delta}AH_{19}$  (1.25 nm), and it is strongly evidenced that  $MO^{-}$  was successfully intercalated to C<sub>4</sub>AH<sub>19</sub>. In general, the arrangement of intercalated anions can be concluded from the d value of the LDHs. It was reported that the dimension of the long axis of the MO molecule is 1.31 nm [16], and the thickness of one LDHs sheet is about 0.48 nm [17], so it is easily calculated that the basal spacing of monolayer model and bilayer model is 1.79 nm and 3.10 nm respectively. In fact, the d-value of CaAl-MO-LDH is between the values mentioned, so the MO molecules are intercalated into LDHs with an interpenetrating bilayer model. Meanwhile, several peaks of the byproduct katoite (Ca<sub>3</sub>Al<sub>2</sub>(OH)<sub>12</sub>, abbreviated as C<sub>3</sub>AH<sub>6</sub>, marked with k) were displayed in the XRD pattern of CaAl-MO-LDH, it was demonstrated that part of the metastable compound C<sub>4</sub>AH<sub>19</sub> converted to cubic katoite phase C<sub>3</sub>AH<sub>6</sub>, which is the thermodynamically stable hydration product of C<sub>3</sub>A, but it had little effect on the results. In addition, no peak of C<sub>3</sub>A is observed in the reaction products, and it is deduced that the reaction finished completely between C<sub>3</sub>A and MO.

#### 3.2. FT-IR spectra

The FT-IR spectra of  $C_3A$  and  $C_3A$ -MO-LDH are presented in Fig. 2. As to  $C_3A$ , the bands centered upon the  $900-500~\rm cm^{-1}$  spectral region are attributed to the calcium oxide ( $C_3A$ ) and aluminum oxide ( $C_3A$ ) lattice vibrations, and almost no band is observed at other wavenumbers. Compared with  $C_3A$ , many new bands are discovered in the FT-IR spectra of  $C_3A$ -MO-LDH. The

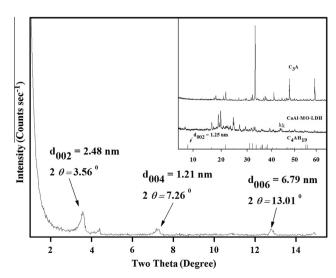


Fig. 1. X-ray powder diffraction patterns of C<sub>3</sub>A, C<sub>4</sub>AH<sub>19</sub> and CaAl-MO-LDH.

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