## Accepted Manuscript

Title: Optimal design of an intensified column with side-reactor configuration for the methoxy-methylheptane process

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PII: S0263-8762(18)30237-5

DOI: https://doi.org/10.1016/j.cherd.2018.05.006

Reference: CHERD 3170

To appear in:

Received date: 27-2-2018 Revised date: 22-4-2018 Accepted date: 2-5-2018

article Please cite this Hussain, Arif, Lee, Moonyong, **Optimal** as: design of an intensified column with side-reactor configuration for methoxy-methylheptane process. Chemical Engineering Research and Design https://doi.org/10.1016/j.cherd.2018.05.006

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### ACCEPTED MANUSCRIPT

# Optimal design of an intensified column with side-reactor configuration for the methoxy-methylheptane process

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Submitted to Chemical Engineering Research & Design

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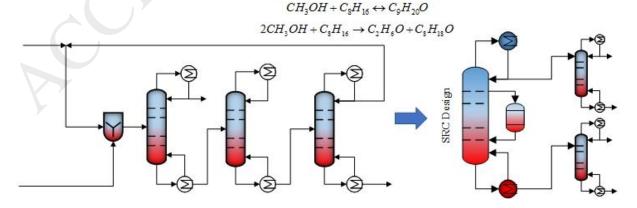
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#### Graphical abstract

Process intensification through column configured with a side-reactor can save 20.4 % operating cost in the methoxy-methylheptane (MMH) process.



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