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### ACCEPTED MANUSCRIPT

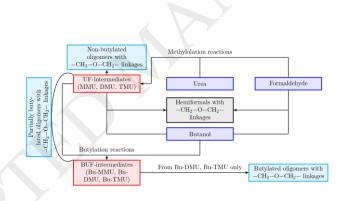
# Formation of Alkoxy Groups in the Synthesis of Butylated Urea Formaldehyde Resins: Reaction Mechanism and Kinetic Model

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#### • GRAPHICAL ABSTRACTS



#### Highlights:

- Detailed reaction mechanism & kinetics for butylated urea formaldehyde (BUF) resins
- Only addition step of BUF synthesis is considered.
- Key species represented in generic fashion—extension to condensation step possible
- New intermediates identified—functionalization via nanomaterials possible
- Mechanisms, kinetics and new species verified via experimental investigations

#### **ABSTRACT:**

Water-resistant amino resins have found diverse applications in the paint and coatings industry.

Butylated Urea Formaldehyde (BUF) amino resins exhibit excellent water-resistant properties due to the

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