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ACCEPTED MANUSCRIPT

Synthesis of carbonated vegetable oils: investigation of microwave effect in a pressurized continuous-flow recycle batch reactor

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Highlights

- A microwave-assisted continues-flow recycle batch reactor for gas-liquid reactions
- Investigation of microwave effect on the carbonation of cottonseed oil methyl ester
- Kinetic modeling for comparison between conventional and microwave heating
- A minor decrease in reaction activation energy under microwave

Abstract:

With the depletion of fossil resources, it is essential for the chemical industry to find alternative raw materials for polymers. Polyurethanes can be synthesized from vegetable oils and CO₂ via an environmentally friendly, non-isocyanate pathway. Carbonation of epoxidized vegetable oil is a key step allowing the feasibility of this method. Because it requires a high temperature, high pressure and long reaction time to achieve complete conversion, microwave technology (MW) is an interesting approach for the intensification of the carbonation process. However, MW-irradiated batch reactor has multiple issues

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