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# An optimized process for treating sodium acetate waste residue: Coupling of diffusion dialysis or electro dialysis with bipolar membrane electro dialysis

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## Graphical abstract

A waste residue containing ~76.6 wt% CH<sub>3</sub>COONa and other organic impurities is firstly purified by diffusion dialysis (DD) or electro dialysis (ED), which has the advantage of low energy consumption or high capacity. Then the purified solution is taken bipolar membrane electro dialysis (BMED) to produce CH<sub>3</sub>COOH and NaOH, which shows the advantages of improved product purities and reduced energy consumption.

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