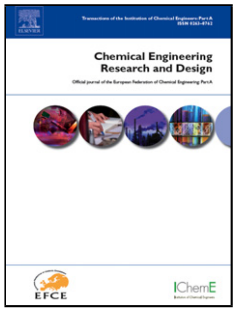

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An optimized process for treating sodium acetate waste residue: Coupling of diffusion dialysis or electrodialysis with bipolar membrane electrodialysis

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Graphical abstract

A waste residue containing ～76.6 wt% CH_3COONa and other organic impurities is firstly purified by diffusion dialysis (DD) or electrodialysis (ED), which has the advantage of low energy consumption or high capacity. Then the purified solution is taken bipolar membrane electrodialysis (BMED) to produce CH_3COOH and NaOH, which shows the advantages of improved product purities and reduced energy consumption.