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Title: A Generalized Approach for the Conceptual Design of Distillation Columns with Complex Configurations

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ACCEPTED MANUSCRIPT

1 Highlights

- A generalized approach for the design of complex distillation columns is proposed.
- Reliable design algorithms of complex columns for ideal mixtures were developed.
- Separation geometries of different complex distillation columns were established.
- 5 The geometric properties of complex distillation columns were examined.

- Approximate design of complex columns separating azeotropic mixtures was
 obtained.
- 8

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