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Low pressure design for reducing energy cost of extractive distillation for separating Diisopropyl ether and Isopropyl alcohol

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HIGHLIGHTS

- Extractive distillation process of DIPE –IPA with 2-methoxyethanol is optimized
- Pressure reduction allows energy and cost reduction for extractive distillation.
- Pressure reduction benefit comes from the mixture thermodynamics.
- Pressure reduction benefit holds for all 1.0-1a-m1 extractive separation class
- We compare design with respect to an extractive efficiency indicator

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