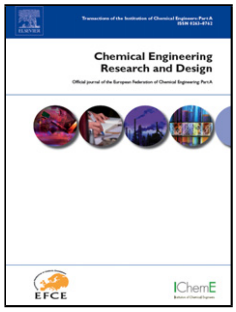

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Author: Xinqiang You Ivonne Rodriguez-Donis Vincent Gerbaud

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Low pressure design for reducing energy cost of extractive distillation for separating Diisopropyl ether and Isopropyl alcohol

Xinqiang YOU [a,b,c], Ivonne RODRIGUEZ-DONIS [b,c], Vincent GERBAUD [b,c,*]

[a] Department of Chemistry and Laboratory for Advanced Material and Gemstone Testing Center of ECUST, East China University of Science and Technology, Shanghai 200237, China

[b] Université de Toulouse, INP, UPS, LGC (Laboratoire de Génie Chimique), 4 allée Emile Monso, F-31432 Toulouse Cedex 04, France

[c] CNRS, LGC (Laboratoire de Génie Chimique), F-31432 Toulouse Cedex 04, France

[*] corresponding author: Vincent.Gerbaud@ensiacet.fr

HIGHLIGHTS

- Extractive distillation process of DIPE –IPA with 2-methoxyethanol is optimized
- Pressure reduction allows energy and cost reduction for extractive distillation.
- Pressure reduction benefit comes from the mixture thermodynamics.
- Pressure reduction benefit holds for all 1.0-1a-m1 extractive separation class
- We compare design with respect to an extractive efficiency indicator