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Title: Incorporating Potential Environmental Impact from Water for Injection in Environmental Assessment of Monoclonal Antibody Production

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PII: S0263-8762(16)00077-0
DOI: <http://dx.doi.org/doi:10.1016/j.cherd.2016.02.014>
Reference: CHERD 2190

To appear in:

Received date: 26-5-2015
Revised date: 18-1-2016
Accepted date: 10-2-2016

Please cite this article as: Idris, A., Chua, G.K., Othman, M.R., Incorporating Potential Environmental Impact from Water for Injection in Environmental Assessment of Monoclonal Antibody Production, *Chemical Engineering Research and Design* (2016), <http://dx.doi.org/10.1016/j.cherd.2016.02.014>

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Highlights

- Potential Environmental Impact (PEI) for utility steam generation is proposed
- Environmental evaluation of a biopharmaceutical process is presented
- PEI of material and energy consumption is summarised
- PEI from energy consumption dominated total PEI value

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