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Author: Lin Sun Xionglin Luo Ye Zhao

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Synthesis of multipass heat exchanger network with the optimal number of shells and tubes based on pinch technology

Lin Sun^{a, *}, Xionglin Luo^a, Ye Zhao^a

^a Research Institute of Automation, China University of Petroleum, Beijing, 102249, China

* Corresponding author.

Email address: sunlinlb@gmail.com (Lin Sun), luoxl@cup.edu.cn (Xionglin Luo)

Postal address: 260 mailbox China University of Petroleum, Changping District Beijing, 102249, China

Tel.: +86 010-89733457

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