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ACCEPTED MANUSCRIPT

Development of a polyvinylidene difluoride membrane for nanofiltration

M. Mertens, T. Van Dyck, C. Van Goethem, A. Y. Gebreyohannes and Ivo F.J. Vankelecom*

Centre for Surface Chemistry and Catalysis, Faculty of Bioscience Engineering, KU Leuven,

Celestijnenlaan 200F, Box 2461, 3001 Leuven, Belgium

*Corresponding author: ivo.vankelecom@kuleuven.be

Abstract

Integrally skinned asymmetric nanofiltration (NF) membranes are widely used for treating a variety

of aqueous and solvent streams. Polyvinylidene difluoride (PVDF), is an excellent film forming

polymer with outstanding chemical, thermal and mechanical stability. However, additive-free PVDF

membranes with pores small enough to apply them in NF do not currently exist. By accurately tuning

the phase inversion parameters (i.e. polymer concentration, co-solvent concentration and

evaporation time), a membrane was obtained that retains for 80% a 327 Da solute from an aqueous

solution at a permeance of 1.8 LMH/bar when operated at 10 bar. The membranes were

characterised by XRD and SEM, while the membrane formation process was characterised using

viscosity measurements and cloud point determinations.

Keywords: polyvinylidene difluoride; nanofiltration; flat sheet; phase inversion.

1. Introduction

Polymeric nanofiltration (NF) membranes can be prepared either as thin film composite or

integrally skinned asymmetric membranes. For both types of membranes, a wide range of polymers

have been thoroughly studied. Compared to inorganic NF membranes which are usually more stable,

polymeric NF membranes have the advantages of being relatively cheap and easier to produce and

upscale. Disadvantages are their limited thermal and chemical stability which results in a shorter

lifetime and diminishing performances over time [1,2].

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