Author's Accepted Manuscript

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PII: S0376-7388(17)33025-9

DOI: https://doi.org/10.1016/j.memsci.2018.02.002

Reference: MEMSCI15926

To appear in: Journal of Membrane Science

Received date: 23 October 2017 Revised date: 30 January 2018 Accepted date: 1 February 2018

Cite this article as: M. Wiese, C. Malkomes, B. Krause and M. Wessling, Flow and filtration imaging of single use sterile membrane filters, *Journal of Membrane Science*, https://doi.org/10.1016/j.memsci.2018.02.002

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ACCEPTED MANUSCRIPT

Flow and filtration imaging of single use sterile membrane filters

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Abstract

Sterile filters incorporating endotoxin adsorption function emerged recently to pretreat dialysate liquids fed to a

hemodialysis filtration process. Their application significantly enhances the survival rate during dialysis treatment as

they function as sterilesteril filters as well as an endotoxin adsorber. Little is known about the fluid flow distribution

in such single use membrane modules. We report a detailed analysis of the local 3D flow field distribution in such

membrane modules using magnetic resonance flow imaging. Next to pure water filtration representing the application

case of endotoxin adsorption from an already pure liquid, we also used the module as a filtration device rejecting for

instance colloidal silica. Such experiments performed in-situ allow the quantification of cake layer development and

its concomitant redistribution of the flow field. Particularly novel is the quantification of the time evolution of local

permeate flux distribution. These detailed insights of this study encourage the use of flow-MRI when designing and

applying new membrane module configurations.

Keywords: MRI, local flux, active membrane area, cake layer visualization

1. Introduction

The prevalence of hollow fiber based hemodialysis reached 2067 per million population in 2014 [1] with an

increasing tendency. This trend underlines the issue of a global public health problem [2, 3] and the necessity for

continuous improvements in medical devices enabling the lifesaving treatment. Recently, single-use microfiltration

membrane based devices act as sterile filters as well as endotoxin adsorbers for dialysate pre-treatment. They (a)

eliminate any bacterial contamination and (b) reduce the level of endotoxins in the dialysate to a minimum and thus

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