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ACCEPTED MANUSCRIPT

FunctionalizationofPolybenzimidazole-crosslinkedPoly(vinylbenzylchloride)withTwoCyclicQuaternaryAmmonium Cations for Anion Exchange Membranes

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ABSTRACT

The anion exchange membranes (AEMs) with both high ionic conductivity and good stability is always the research focus role for the long-term use of AEM fuel cells. A series of the mechanically and chemically stable PVBC/PBI crosslinked membranes, functionalized with N1-butyl substituted BDABCO groups, were designed, prepared and characterized. With the crosslinking by polybenzimidazole (PBI), the membranes showed good flexibility, strength and low swelling ratio (less than 18%). N1-butyl substituted doubly-charged BDABCO was introduced in the AEMs during the crosslinking reaction instead of the traditional dipping method, benefiting from the

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