# Author's Accepted Manuscript

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PII: S0376-7388(16)31306-0

DOI: http://dx.doi.org/10.1016/j.memsci.2017.09.070

Reference: MEMSCI15610

To appear in: Journal of Membrane Science

Received date: 17 August 2016 Revised date: 15 September 2017 Accepted date: 23 September 2017

Cite this article as: Hee Jeung Oh, James E. McGrath and Donald R. Paul, Water and salt transport properties of disulfonated poly(arylene ether sulfone) desalination membranes formed by solvent-free melt extrusion, Journal of Membrane Science, http://dx.doi.org/10.1016/j.memsci.2017.09.070

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## **ACCEPTED MANUSCRIPT**

Water and salt transport properties of disulfonated poly(arylene ether sulfone) desalination membranes formed by solvent-free melt extrusion

Hee Jeung Oh<sup>a</sup>, James E. McGrath<sup>b,+</sup>, Donald R. Paul<sup>a,\*</sup>

<sup>a</sup>The University of Texas at Austin, Department of Chemical Engineering, Austin, TX 78712, USA

 $^bV$ irginia Polytechnic Institute and State University, Department of Chemistry, Blacksburg, VA

24061, USA

+Deceased

\*Corresponding author: Donald R. Paul <sup>a,1</sup>

Address: <sup>1</sup>The University of Texas at Austin, McKetta Department of Chemical Engineering, 1 University Station, Mail Code: C0400, Austin, TX 78712, USA

Email: drp@che.utexas.edu, phone: 512-471-5392

#### **ABSTRACT**

This paper reports water and salt transport properties of sulfonated polysulfone desalination membranes prepared by solvent-free, melt extrusion. The 20 mol% disulfonated poly(arylene ether sulfone) (BPS-20K) membranes were prepared by melt processing, using poly(ethyelene glycol) (PEG)  $\overline{M}_n$  (200 ~ 400 g/mol) as plasticizers at concentrations of 20 wt% to 30 wt%, and different PEG extraction temperatures. Water and salt transport properties of BPS-20K membranes prepared by different processing routes correlated well with water uptake, as expected, based on free volume theory. The melt-extruded BPS-20K membranes show higher water uptake than those of solution cast

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