## Author's Accepted Manuscript

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PII: S0376-7388(15)30037-5

DOI: http://dx.doi.org/10.1016/j.memsci.2015.07.009

Reference: MEMSCI13828

To appear in: Journal of Membrane Science

Received date: 6 May 2015 Revised date: 1 July 2015 Accepted date: 2 July 2015

Cite this article as: Jorge Garcia-Ivars, Maria-Isabel Iborra-Clar, Maria-Isabe Alcaina-Miranda and Bart Van der Bruggen, Comparison between Hydrophilic and Hydrophobic metal nanoparticles on the phase separation phenomena during formation of asymmetric polyethersulphone membranes, *Journal of Membran Science*, http://dx.doi.org/10.1016/j.memsci.2015.07.009

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ACCEPTED MANUSCRIPT

Comparison between hydrophilic and hydrophobic metal

nanoparticles on the phase separation phenomena during formation of

asymmetric polyethersulphone membranes

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**ABSTRACT** 

Inorganic nanoparticles have been applied as additive in membrane synthesis for

improving different properties from the base polymer such as hydrophilicity, fouling

resistance or permselectivity. To investigate the changes caused by the presence of the

inorganic nanoparticles in the formation of the membrane structure, two different

metallic compounds with opposite hydrophilicity were used as additives: hydrophilic

zinc oxide (ZnO) and hydrophobic tungsten disulphide (WS<sub>2</sub>). For this purpose, the

effect of these metal nanoparticles at ultra-low concentrations (0.05 and 0.25 wt% metal

nanoparticles/polymer ratio) in the preparation of flat-sheet membranes based on

polyethersulphone (PES) by immersion-precipitation method was investigated. N-

methyl-2-pyrrolidone (NMP) was used as solvent. The influence of both metal

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