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## **ACCEPTED MANUSCRIPT**

Treatment of paper mill wastewater using a composite inorganic coagulant prepared from steel mill waste pickling liquor

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#### **Abstract:**

In this study, a waste pickling liquor from a steel mill, which is rich in iron and acid, was used as the main raw material to prepare a composite coagulant: polymeric ferric aluminum sulfate chloride (PFASC). The as-prepared PFASC was used, together with PAM, for the tertiary treatment of papermaking wastewater to decrease its COD and Chroma. The Results from FT-IR and XRD of PFASC, supported the conclusion that polymeric ferric aluminum hydroxide hydrates compounds/complexes are formed in the synthesized PFASC. When applied to a waste water sample from a paper mill, PFASC, together PAM, leads to decreases in COD and Chroma by 65.3 % and 71.2 %, respectively (initial pH 7.5, 1 ml/L PFASC, 1.0 ppm PAM). The technology has been implemented at a paper mill, and the obtained results are consistent with those from the laboratory.

#### **Graphical Abstract:**

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