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ACCEPTED MANUSCRIPT

Potential of Direct-Injection for the Improvement of Homogeneous-Charge Combustion in Spark-Ignition Natural Gas Engines

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9 ABSTRACT

The direct-injection has been considered as a way to improve the performance of conventional spark-ignition 10 11 natural gas engines with the port-fuel-injection by increasing the engine volumetric efficiency. However, insufficient attention has been paid to the potential of direct-injection for the combustion and thermal 12 13 efficiency improvement of homogeneous-charge combustion in natural gas engines that can be obtained by the spray-induced turbulence enhancement of the in-cylinder fuel-air mixture. The current study investigates 14 the engine thermal efficiency, combustion speed, combustion stability and hydrocarbon emissions of a 15 16 direct-injection natural gas engine under varied injection timings, and compares the combustion characteristics of the direct-injection with those of port-fuel-injection. Then, a particular engine operation 17 scheme (port-fuel-injection of natural gas and direct-injection of nitrogen) is applied to evaluate the potential 18 of spray-induced turbulence on the thermal efficiency improvement in the homogeneous-charge combustion 19 20 mode. The results showed that the direct-injection could improve the engine combustion speed, combustion stability and thermal efficiency in low-load conditions as a result of enhanced in-cylinder turbulence at 21 retarded injection timings. Meanwhile, the direct-injection decreased the engine thermal efficiency in high-22 load conditions and increased the hydrocarbon emissions regardless of the engine load condition due to the 23 deteriorated mixture homogeneity. When the in-cylinder turbulence and mixture homogeneity were both 24 achieved, a few percent of thermal efficiency improvement was obtained by the direct-injection, and the 25 improvement rate increased as the engine load decreased. 26

27 *Keywords*: natural gas engine, direct injection, port fuel injection, injection timing, engine thermal efficiency

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