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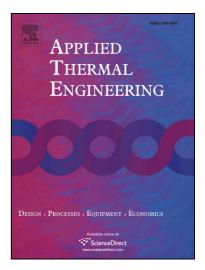
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CCEPTED MANUSCRIPT

Solar convective drying in thin layers and modeling of municipal waste at

three temperatures

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Abstract

Sewage sludge treatment is an environmentally sensitive problem in terms of both energy

and pollutants. In this context, sludge drying is often an essential step to facilitate later

management such as valorization or storage. The present work aims to contribute to the

optimization of solar dryer of sludge generated at the wastewater treatment plant of

Marrakesh city by an experimental study in an indirect forced convection solar dryer.

The drying kinetics was studied at three temperatures (50, 70 and 90 °C) for air flow rate

fixed at 0.083 m<sup>3</sup>.s<sup>-1</sup>. The drying rate is determined empirically from the characteristic drying

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