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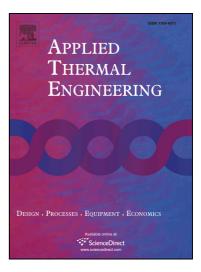
PII: S1359-4311(16)30325-8

DOI: http://dx.doi.org/10.1016/j.applthermaleng.2016.03.033

Reference: ATE 7901

To appear in: Applied Thermal Engineering

Received Date: 23 October 2015 Accepted Date: 5 March 2016



Please cite this article as: H. Wang, Y-w. Liu, P. Yang, R-j. Wu, Y-l. He, Parametric study and optimization of H-type finned tube heat exchangers using Taguchi method, *Applied Thermal Engineering* (2016), doi: http://dx.doi.org/10.1016/j.applthermaleng.2016.03.033

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ACCEPTED MANUSCRIPT

Parametric study and optimization of H-type finned tube heat

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**Abstract** 

In this paper, a three-dimensional numerical model of H-type finned tube heat exchangers has been built.

In order to optimize its structure and improve its performance, Taguchi method is applied to investigate

the influence of seven geometric parameters including slit width, row number, fin height, spanwise tube

pitch, longitudinal tube pitch, fin thickness and fin pitch. Numerical simulations are performed on

eighteen cases with different combinations of seven geometric parameters and the overall

thermal-hydraulic performance and its characteristics of heat transfer and flow friction are discussed in

detail. The results show that fin pitch and fin height play a significant role on the heat transfer

characteristics while the flow friction characteristics are mainly affected by fin height, spanwise tube

pitch and fin pitch. The intuitive analysis and analysis of variance show that fin pitch, fin height and fin

thickness have much stronger influence on its overall thermal-hydraulic performance than the rest four

parameters. Finally, the optimal parametric combination of the H-type finned tube is obtained with an

improvement of overall thermal-hydraulic performance by 11.4% to 16% for Re in range from 9000 to

24000.

Keywords: H-type finned tube, Taguchi method, numerical optimization, thermal-hydraulic performance

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