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1	Determination of optimum insulation thickness for environmental
2	impact reduction of pipe insulation
3	
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16	Research Highlights
17	• Determining optimum insulation thickness (OIT) of a pipe using LCA analysis for the first
18	time.
19	• Comprising the LCC analysis to evaluate accuracy of the LCA analysis in pipe insulation.
20	• The OIT of the LCA analysis are overestimated by up to eight fold from that of the LCC
21	• The LCC analysis should be supported with the LCA analysis for environmental impact
22	reduction.
23	

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