

# Accepted Manuscript

Title: Parametric study of operating and design variables on the performance of a membrane-based absorber

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PII: S1359-4311(15)01477-5

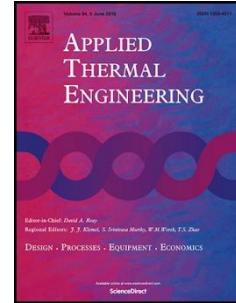
DOI: <http://dx.doi.org/doi: 10.1016/j.applthermaleng.2015.12.074>

Reference: ATE 7488

To appear in: *Applied Thermal Engineering*

Received date: 5-10-2015

Accepted date: 19-12-2015



Please cite this article as: M. Venegas, M. de Vega, N. García-Hernando, Parametric study of operating and design variables on the performance of a membrane-based absorber, *Applied Thermal Engineering* (2016), <http://dx.doi.org/doi: 10.1016/j.applthermaleng.2015.12.074>.

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# 1 Parametric study of operating and design variables on the 2 performance of a membrane-based absorber

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## 11 12 13 Highlights:

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- 15 • A microchannel H<sub>2</sub>O-LiBr absorber using a microporous membrane is simulated.
- 16 • Sensitivity of cooling capacity/absorber volume to various parameters is evaluated.
- 17 • Parameters to be optimized at the design stage of the absorber are identified.
- 18 • Porosity, pore diameter, solution channels depth and membrane thickness are crucial.
- 19 • Vapour pressure and solution inlet temperature and concentration should be optimized.

## 20 Abstract

21 A plate-and-frame microchannel H<sub>2</sub>O-LiBr absorber using a microporous membrane  
22 as contactor between the vapour and the solution is simulated. The heat and mass transfer  
23 equations, describing the absorption of the vapour phase into the solution, are solved for  
24 different membrane properties and for variable design and operating conditions. The  
25 parametric study evaluates the sensitivity of the ratio between the cooling capacity of the  
26 chiller and the absorber volume ( $r_{qV}$ ) to changes in the following parameters: width and  
27 height of the solution and cooling water channels; concentration, temperature and mass  
28 flow rate of the solution; temperature and mass flow rate of the cooling water; porosity,  
29 pore diameter, thickness and thermal conductivity of the membrane; thickness and thermal  
30 conductivity of the interface wall between the solution and the cooling water; and  
31 temperature, pressure and mass flow rate of the vapour. At the design stage of the  
32 membrane absorber, the parameters that can be optimized to maximize  $r_{qV}$  are porosity,  
33 pore diameter, solution channels depth and membrane thickness. The thickness of the

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