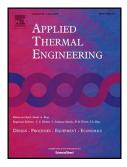
### Accepted Manuscript



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## ACCEPTED MANUSCRIPT

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# An assessment of in-tube flow boiling correlations for ammonia-water mixtures and their influence on

## heat exchanger size

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#### Highlights

- Assessment of in-tube flow boiling correlations for ammonia-water mixtures
- The impact of correlation choice on heat exchanger size is quantified
- Two Kalina cycle cases are considered: a hot gas boiler and an oil based boiler
- The differences in area predictions are within 6 % and 28 % for the two cases
- The nucleate boiling contribution is small compared to the flow boiling contribution

#### Abstract

Heat transfer correlations for pool and flow boiling are indispensable for boiler design. The correlations for predicting in-tube flow boiling heat transfer of ammonia-water mixtures are not well established in the open literature and there is a lack of experimental measurements for the full range of composition, vapor qualities, fluid conditions, etc.

This paper presents a comparison of several flow boiling heat transfer prediction methods (correlations) for ammonia-water mixtures. Firstly, these methods are reviewed and compared at various fluid conditions. The methods include: (1) the ammonia-water specific flow boiling correlations from the open literature, (2) the ammonia-water specific

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