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## **Applied Thermal Engineering**

journal homepage: www.elsevier.com/locate/apthermeng



### Research paper

# Simultaneous reconstruction of thermal degradation properties for anisotropic scattering fibrous insulation after high temperature thermal exposures



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#### HIGHLIGHTS

- A new model is developed to probe conductive and radiative properties degradation of fibers.
- To characterize mechanical degradation, a new parameter is introduced in the model.
- Thermal degradation properties are reconstructed from experiments by L–M algorithm.
- The effect of microstructures on the thermal degradation parameters is evaluated.
- The analysis provides a powerful tool to quantify thermal degradation of fiber medium.

#### ARTICLE INFO

Article history: Received 29 October 2014 Accepted 6 January 2015 Available online 15 January 2015

Keywords: Fibrous insulation Degradation Anisotropic scattering Thermal properties Thermal exposure

#### ABSTRACT

To probe thermal degradation behavior of fibrous insulation for long-term service, an inverse analysis model was developed to simultaneously reconstruct thermal degradation properties of fibers after thermal exposures from the experimental thermal response data, by using the measured infrared spectral transmittance and X-ray phase analysis data as direct inputs. To take into account the possible influence of fibers degradation after thermal exposure on the conduction heat transfer, we introduced a new parameter in the thermal conductivity model. The effect of microstructures on the thermal degradation parameters was evaluated. It was found that after high temperature thermal exposure the decay rate of the radiation intensity passing through the material was weakened, and the probability of being scattered decreased during the photons traveling in the medium. The fibrous medium scattered more radiation into the forward directions. The shortened heat transfer path due to possible mechanical degradation, along with the enhancement of mean free path of phonon scattering as devitrification after severe heat treatment, made the coupled solid/gas thermal conductivities increase with the rise of heat treatment temperature.

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#### 1. Introduction

High-porosity fibrous media are effective insulation materials for high temperature application, e.g. thermal protection system, owning to the ability of fibers to suppress radiative transport by absorption and scattering [1,2]. In their applications, they are subjected to intense heat over prolonged periods of time. So far, the most predominant fibrous products supplied for high temperature

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application are supercooled glass fibers and exist in an amorphous state. Devitrification and grain coarsening, with the attendant microstructure changes such as shrinkage, embrittlement and even sintering, can occur during normal service life of such products, which in most cases are harmful for the physical properties of the material. It is crucial to monitor thermo-optical properties degradation of fibrous materials, since such degradation directly affects their insulating performances and thus endangers the missions.

Though great experimental efforts have been made to explore the crystallization behavior and microstructure changes taking place in ceramic fibers submitted to high temperatures in recent years [3–7], the thermal properties degradation data induced by

Nomenclature		$q_r$ $q_t$	radiative heat flux, W $m^{-2}$ total heat flux, W $m^{-2}$
Α	linear coefficient of scattering phase function	Чt Т	temperature, K
C	a global property parameter	t	time, s
С	specific heat of the sample, J $kg^{-1}$ $K^{-1}$	$T_{\Omega}$	initial temperature, K
$D_{ASL}^*$	the ratio of the modified factor of extinction coefficient	$T_1$	hot side temperature, K
ASL	to the thickness of the infrared sample, m <sup>-1</sup>	$T_3$	cold side temperature, K
Е	Young's modulus of fiber, GPa	$T_{ci}$	<i>i</i> th calculated temperature data, K
$e_b$	blackbody emissive power, W m <sup>-2</sup>	$T_{mi}$	<i>i</i> th measured temperature data, K
$e_{b\lambda}$	spectral blackbody emissive power, W m <sup>-2</sup>	X	unknown vector
$F_{SD}$	an accommodation parameter	X	position, m
f <sub>v</sub>	solid fraction ratio	$X_{c}$	crystallinity of mullite
$f_{\xi}$	modified factor of extinction coefficient	710	er journmey of munice
ς <b>3</b> λ	anisotropy factor	Creek	symbols
51 [	radiation intensity, W $m^{-2}$	$\beta_{\lambda}$	spectral extinction coefficient, m <sup>-1</sup>
$I_b$	blackbody radiation intensity, W m <sup>-2</sup>	$\beta_{\lambda}^{*}$	weighted spectral extinction coefficient, m <sup>-1</sup>
K <sub>C</sub>	thermal conductivity due to gas/solid conduction,	$\gamma$	fraction of the fibers oriented parallel to the heat flu
X <sub>C</sub>	W m <sup>-1</sup> K <sup>-1</sup>	$\epsilon_1$	emissivity of the upper bounding surface
$K_g$	thermal conductivity due to gas, W $m^{-1}$ K <sup>-1</sup>	$\varepsilon_1$	emissivity of the lower bounding surface
$K_s$	thermal conductivity due to solid fibers, W $m^{-1}$ K <sup>-1</sup>	$\theta$	fiber orientation, rad
ζ* s	thermal conductivity of fiber parent material,	λ	wavelength, m
\s	W $m^{-1}$ $K^{-1}$		cosine of the angle between the <i>x</i> axis and the
*	thermal conductivity of amorphous phase, W $m^{-1}$ K <sup>-1</sup>	$\mu$	direction of radiation propagation
k <sub>sa</sub> k <sub>sm</sub> k <sub>R</sub>	thermal conductivity of mullite crystal, W $m^{-1}$ K	$\mu^{'}$	cosine of the polar angle of another direction
sm *	equivalent Rosseland mean extinction coefficient, m <sup>-1</sup>	$\mu$ $\nu$	Poisson's ratio
R	insulation thickness. m	ν Π	
			porosity density, kg m <sup>-3</sup>
$L_{\tau}$	sample thickness in spectral transmittance	ρ	
NI	measurement, m	$\frac{\tau_{n\lambda}}{\overline{\tau}}$	spectral transmittance
N	number of the measured temperature data	$\overline{\Phi}$	scattering phase function averaged over the in-
1	an exponent		scattering azimuth
p n	imposed pressure, Pa	$\psi'_*$	Azimuthal angle, rad
$P_1$	porosity due to parallel	$\omega^*$	equivalent Albedo of scattering
$P_2$	porosity due to series	$\omega_{\lambda}^*$	weighted spectral Albedo of scattering
$P_t$	total porosity		
$q_c$	conductive heat flux, W m <sup>-2</sup>		

microstructure changes are rather scarce, in spite of the importance of confidence level in thermal properties of fibers when used for high reliability components. The fibrous materials are semitransparent, strongly anisotropic scattering, and of high porosity [8]. The heat conduction and radiation transportation within the material are strongly coupled together depending on the microstructural parameters of particles and application conditions [9]. The conjugate nature and complex scattering mechanisms make the thermal properties measurement be a difficult task. For the determination of thermal properties degradation of fibrous medium, the inverse identification method [10–15] provides a more prospective way than direct theoretical modeling [16–20], since it is far more difficult to acquire a very good morphological and physical knowledge of the degenerated fiber system needed for theoretical modeling, e.g. particle distributions, refractive index, and others. Coquard et al. [11–13] developed two dimensional simulations of transient coupled heat transfer to estimate the conductive and radiative properties of several foams from flash or hot-wire measurement experiments. They discussed the possibility to extend these methods to the low-density insulation materials where a significant part of heat transfer is due to the propagation of thermal radiation. Lazard et al. [15] provided a complete methodology to estimate the intrinsic diffusivity of semi-transparent media by theoretical and experimental study. Semi-analytical results based on conductive and radiative analysis were compared with the measured data of rear face temperature obtained by infrared detection for a wide temperature range and several radiation boundary conditions. The inverse method is superior to other experimental or theoretical methods in that multiple physical properties can be obtained simultaneously through limited experiments by using adequate materials. This method will be persued in the present paper to quantify the thermal—optical properties degradation in fibrous materials after thermal exposure.

In previous work [21], the microstructure and thermal properties changes of fibrous insulation were examined before and after thermal exposures at high temperatures. The initial understanding of thermal properties evolution mechanisms was obtained. For this investigation, the goal was to develop more in-depth thermal coupled analysis models to predict thermal properties degradation for fibrous insulation, on the basis of infrared transmission spectra and phase content, rapidly analyzed by X-ray diffraction. The material constants in the governing equations will be identified from the experimental temperature data by inverse technique, and the effect of microstructures degradation on the adjustable thermal parameters is discussed.

#### 2. Materials and experiments

The material used in this study is a commercial amorphous alumino-silicate fiber material with nominal porosity of 95%. The

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