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## Pendant drops shed from a liquid lens formed by liquid draining down the inner wall of a wide vertical tube



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ARTICLE INFO	A B S T R A C T		
<i>Keywords:</i> Pendant drop Draining film Surface tension Instability	When a viscous liquid empties from an initially full, wide vertical tube, the drainage behaviour changes from a filament to a regime in which individual drops are shed by a lens formed at the end of the tube: liquid drains down the wall and the lens grows until it becomes unstable. This drop shedding regime was investigated for four Newtonian liquids (rapeseed oil, glycerol, honey and golden syrup) in three tube sizes and two tube materials (Bond number based on tube i.d. > 1 in all cases). The drop mass increased modestly with flow rate and the equivalent sphere diameter, <i>d</i> , was strongly related to the capillary length $L_c = (\gamma/\rho g)^{1/2}$ rather than the tube diameter. The results were fitted to a correlation of the form $d/L_c = f(Bond, Reynolds, Morton, sine of the contact angle) derived from dimensional analysis. The data were compared with existing models for drop formation from filled narrow capillaries and a new, simple model based on a quasi-static model of the lens. Agreement with these models was poor, particularly for larger tubes, indicating the need for more detailed analysis. Insights into the dynamics, generated by video analysis of the lens shape, are presented.$		

## 1. Introduction

The formation of drops by a liquid as it drains out of a vertical tube has been studied for some time [11] and is widely used for the determination of surface tension, either by measuring the weight of successive drops [7] (see review [8]); or by analysing the shape of a pendant drop (reviewed by Berry et al. [4]). The evolution of the shape of the liquid as it approaches pinch-off to create a drop and the relationship between the drop volume and the tube diameter was first considered for Newtonian fluids by Rayleigh: the Rayleigh instability has since been considered for other types of fluid (*e.g.* Balmforth et al. [2], Balmforth et al. [3]).

Drop weight tests employ relatively narrow tubes or capillaries. Periodic

drop formation is also observed when a viscous liquid drains from a wide upright tube which is open to the atmosphere at both ends. This behaviour was reported by Ali et al. [1] in their experimental study of the self-drainage of viscous food-related liquids in process pipework: their aim was to establish how much liquid (*i.e.* product) could thereby be removed from a tube before introducing a flow of cleaning agent to flush it out. As the liquid drains from the base of the tube as a long filament, air enters from the top of the tube in the form of a long slug (see Fig. 1(a)). When the slug nose approaches the base of the tube, it does not break through but halts and the filament breaks, creating a liquid lens (Fig. 1(b)) [See Supplementary Videos A and B]. As liquid is steadily added to the lens from the draining annular film, the lens increases in size (Fig. 1(c)) until it becomes unstable, shedding a drop and reforming the lens (Fig. 1(d)). The cycle repeats itself.

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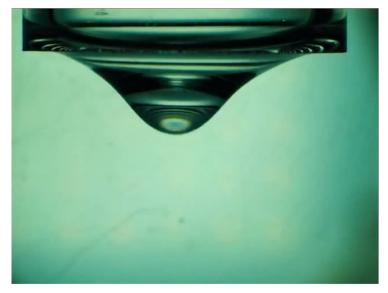
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Nomenclature			volumetric flow rate in annular film
		$Q_0$	volumetric flow rate in filled tube
Roman		r	radial co-ordinate
		$r^*$	dimensionless radial co-ordinate
$a_1$	constant, Eqs. (27) and (28)	r <sub>i</sub>	radial position of annular film interface
$a_2$	constant, Eqs. (27) and (28)	R	tube inner radius
a <sub>3</sub>	constant, Eq. (27)	Re	Reynolds number
Во	Bond number		shape function, Eqs. (23) and (24)
d	drop equivalent sphere diameter		time
D	tube inner diameter	$t_{\rm d}^{*}$	scaled time, Eq. (1)
f	Eq. (2)		mean velocity in draining annular film
$f_1$	Eq. (3)	U	mean velocity in filled capillary
$f_2$	Eq. (4)		velocity of slug front
F	filament diameter	Vlens	lens volume
Fr	Froude number	$V_{YY'}$	lens volume (hemispherical meniscus), Fig. 4(b)
Fr <sub>c</sub>	Froude number (characteristic velocity is associated with	$x_{\rm c}$	dimensionless radial position of annular film interface
	flow in a capillary)		(annular film of thickness $L_c$ )
g	acceleration due to gravity	$x_{i}$	dimensionless radial position of annular film interface,
Ga	Galilei number		$x_{\rm i} = r_{\rm i}/R$
h	minimum meniscus thickness	z	axial co-ordinate
$L_{c}$	capillary length	$\boldsymbol{z}^{*}$	dimensionless axial co-ordinate
т	drop mass	$z_{\rm b}$	lens distance below the tube exit plane at $r = 0$
m <sub>lens</sub>	lens mass at critical point	$z_{\mathrm{b}}^{*}$	dimensionless lens distance below the tube exit plane at
$m_{\rm total}$	total mass on scale		$r=0,  z_{\rm b}^*=z_{\rm b}/R$
Μ	mass flow rate in draining annular film		
$M_{\rm c}$	mass flow rate in draining annular film of thickness $L_{\rm c}$	Greek	
$M^*$	dimensionless mass flow rate, $M^* = M/M_c$		
Мо	Morton number	γ	surface tension
$P_{\rm atm}$	atmospheric pressure	Γ	wetting rate
$P_{\rm b}$	liquid pressure at the tube outlet ( $z = 0$ )	κ	curvature
$P_{\rm L,int}$	local hydrostatic pressure on the liquid side of the lens	μ	dynamic viscosity
	interface	θ	contact angle
Q	volumetric flow rate	ρ	density



Video 1. Glycerol, D = 21.6 mm

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