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A wall heat transfer correlation for the baffled-

rotary kilns with secondary air flow and

recycled materials inlet

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The increasing use of the baffled-rotary kiln equipment in many innovative materials processing industrial applications suggests examining the heat transfer phenomena in order to improve the multi-phase flow modeling tools. Their development and use will be relevant for tackling the current energy issues. The heat transfer models available for the rotary kiln in the literature are, for now, not enough efficient for the baffled-rotary kiln case.

The present paper is aimed at suggesting a wall heat transfer correlation for the rotary kilns with the secondary inlet. The experimental thermal data acquired within large-scale rotary drum applied to the asphalt concrete materials production, are remained in order to give rise the new issues. These latter results are connected to a visualization campaign performed at the pilot-scale in order to assess the transversal distribution of the granular phase materials. Their analysis suggests a more appropriate physical modeling of the wall heat transfer path. It leads to transform the classical correlation of type Nu=f(Re,Pr) in a new expression of type

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