



Numerical study on cooling heat transfer of turbulent supercritical CO₂ in large horizontal tubes



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ARTICLE INFO

Article history:

Received 21 December 2017

Received in revised form 3 June 2018

Accepted 12 June 2018

Keywords:

sCO₂

Large horizontal tube

Cooling heat transfer

Turbulence model

Tube diameter

Buoyancy

ABSTRACT

This paper presents the results of computational investigations on cooling heat transfer of turbulent sCO₂ in three horizontal tubes with diameter of 15.75 mm, 20.00 mm and 24.36 mm using RANS turbulence models at a pressure of $P = 8.0$ MPa. Four models with good prediction performance demonstrated in literature (RNG $k - \varepsilon$ model and three other low-Reynolds number $k - \varepsilon$ models of LS, YS and AKN) have been validated against experimental measurements and to observe that results from the AKN model are closer to experimental data. Details of heat transfer behaviour of sCO₂ cooled in horizontal tubes within this diameter range are revealed and the influence of heat flux, tube diameter and buoyancy on heat transfer performance have been discussed. Results demonstrate that at $T_b > T_{pc}$ (pseudocritical temperature), sCO₂ heat transfer performance is enhanced as the heat flux and tube diameter increase; whereas at $T_b < T_{pc}$, the heat flux and tube diameter almost do not affect the heat transfer performance. The buoyancy effect only generates slight enhancement for turbulent heat transfer from sCO₂ flowing in horizontal tubes with large diameters. However, as the values of Richardson number Ri that quantifies the buoyancy effects continue increasing within $Ri > 0.1$, the buoyant force is enhanced, which in turn impairs the heat transfer near T_{pc} . This is a result contrary to past reports confined to small diameter tubes, which is mainly attributed to the accumulation of denser cold fluids at the bottom of the pipe when buoyancy effects are strong.

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1. Introduction

Supercritical Carbon Dioxide (sCO₂) operating in closed Brayton power cycles offers the potential of higher cycle efficiency versus conventional working mediums (i.e. helium and superheated or supercritical steam) at temperature relevant for Concentrating Solar Thermal (CST) applications [1,2]. Compared to steam, sCO₂ power cycles also have wider scalability, higher power density, and more compact and less complex power blocks. Research on sCO₂ power cycles have been fuelled in recent years [3–9], and the interest in the use of sCO₂ as working fluids has also been extended to other potential applications [10–14].

While most of the recent work quoted above has focussed on sCO₂ expanders, the heat transfer aspect of a sCO₂ cycle is also starting to attract attention. Unlike traditional constant-property heat transfer fluids, supercritical CO₂ exhibits strong

temperature- and pressure-dependence thermophysical properties, especially at the vicinity of the pseudocritical temperature (T_{pc}) which is defined as the point where the specific heat (C_p) reaches its peak. The properties vary sharply (as shown in Fig. 1) around this point. Since the heat removal from a sCO₂ cycle is likely to be near the pseudocritical temperature, this sharp variation of the thermophysical properties is of special concern to the design of cooling systems for future sCO₂ power plants. Most of the past studies on sCO₂ heat transfer are concerned with turbulent flows that are more practical to engineering applications due to the superiority in heat transfer over laminar flows. Bea and co-workers [15,16] experimentally measured the local heat transfer coefficients of turbulent sCO₂ flows near the critical point through uniformly heated tubes, with tube diameters of $d = 4.4, 6.3, 9.0$ mm. Liao and Zhao [17] carried out tests with sCO₂ being heated in horizontal mini/micro circular pipes, and the tube diameter ranges 0.7–2.16 mm. Turbulent sCO₂ heat transfer in an annular counter-flow heat exchanger ($d = 4.72$ mm) using water cooling was investigated [18] at different sCO₂ mass fluxes and operating

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Nomenclature

Latin symbols

$C_u, C_{\varepsilon 1}, C_{\varepsilon 2}$	constants of turbulence models
c_p	specific heat at constant pressure [J/(kg K)]
d	diameter [m]
D	additional term in the k -equation
E	flow energy [W/kg]
f_1, f_2	functions in the dissipation equation
f_μ	damping function
g	acceleration due to gravity [m/m ²]
Gr	Grashof number
H	enthalpy [J/kg]
h	heat transfer coefficient [W/m ² K]
k	turbulence kinetic energy [m ² /s ²]
\dot{m}	mass flow rate [kg/s]
P	pressure [Pa]
P_k	production of turbulence energy due to shear
q	heat flux [W/m ²]
u	component of the velocity vector [m/s]
x, y, z	coordinates
y^+, y^*	dimensionless distance from wall
Y	dimensionless characteristic length

Greek symbols

β	volume expansion coefficient [K ⁻¹]
ε	dissipation rate of turbulence energy [m ² /s ³]
λ	thermal conductivity [W/mK]
θ	angle with y axis on y - z plane [°]
μ	dynamic viscosity [N·s/m ²]
ν	kinematic viscosity [m ² /s]
$\sigma_k, \sigma_\varepsilon$	turbulent Prandtl number for k and ε
τ	shear stress [N/m ²]
Θ	dimensionless temperature
Δ	difference

Subscripts

b	bulk fluids
h	heated section
in	inlet
out	outlet
pc	pseudo-critical
s	sublayer
t	turbulent quantity
w	wall

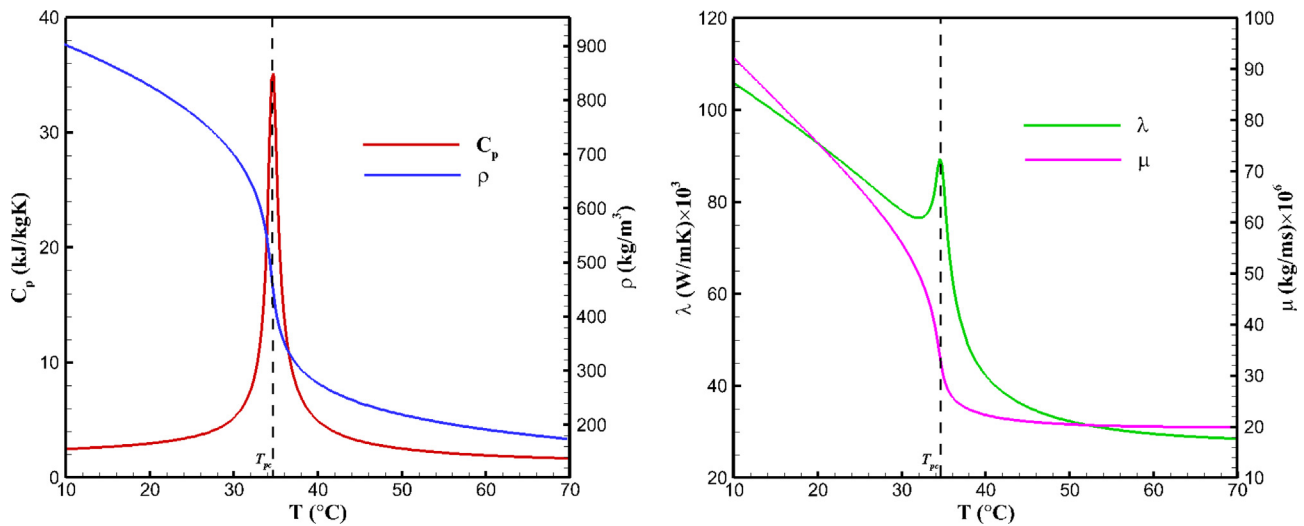


Fig. 1. Variations of thermophysical properties for sCO₂ at 8.0 MPa.

pressures. Dang and Hihara [19] experimentally studied the cooling heat transfer of sCO₂ and pressure drop characteristics in horizontal micro/macro tubes within diameter range of $d = 1.0$ – 6.0 mm, and explored the impact of operating conditions, including the heat flux. More recently, Liu et al. [20] experimentally investigated turbulent heat transfer from sCO₂ cooled in large horizontal tubes with diameters up to 10.7 mm to observe that the pipe diameter has a significant influence on heat transfer performance, which was also concluded in earlier studies for smaller tubes [16,17,19,21–23].

With experimental analysis, the heat transfer features of turbulent sCO₂ have been identified to some extent. However, limits still exist for experimental measurements, such as on turbulence statistics and parameters affecting the local heat transfer coefficients. Numerical methods validated by experimental data offer the potential for detailed investigations. Dealing with the drastic

variation of sCO₂ thermophysical properties, in particular near the critical regime, Direct Numerical Simulations (DNS) is regarded as the most reliable approach. Bae et al. [24,25] conducted DNS studies on heating of turbulent sCO₂ in vertical micro tubes and annuli. However, DNS is prohibitively (computationally) expensive when it comes to analysing high Reynolds numbers flows. For the Reynolds number range encountered in industrial applications, also in the current research, the Reynolds-Averaged Navier-Stokes (RANS) turbulence models offer fine balance between accuracy and computational cost. A number of RANS models have been validated and used in turbulent sCO₂ heat transfer simulations and the literature suggests a preference for low-Reynolds number $k - \varepsilon$ models. RNG $k - \varepsilon$ model with the two-layer approach [26,27], LS (Launder and Sharma [28]) [29], YS (Yang and Shih [30]) [31,32] and AKN (Abe, Kondoh and Nagano [33]) [34–36] models were all able to capture the flow and heat transfer behaviour of

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