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Review

Recent developments of jet impingement nucleate boiling

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ABSTRACT

Jet impingement boiling is one of important branches of flow boiling. Due to its high heat transfer rate, the application potential of this heat transfer approach is significant. Hence, it attracts many researchers attentions. This review examines the development of jet impingement boiling heat transfer that published in the past two decades. The topics covered are fully developed nucleate boiling regime and its two boundaries: onset of nucleate boiling and critical heat flux point. Free surface, submerged, confined circular/planer jet impingement boiling configurations are involved. Effects of jet parameters (impact velocity, impact distance, jet diameter, subcooling, jet array, etc.) and target surface parameters (surface condition, surface aging, etc.) on boiling heat transfer characteristics are emphasized and discussed. The review mainly focuses on experimental studies, but theoretical and numerical developments are also discussed.

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Nomenclature

Ar	area ratio ($Ar = A_{jets}/A_{heater}$)	U	jet velocity
AR	aspect ratio ($AR = \text{length}/\text{width}$)	W	width of slot jet
A	area	ρ	density
Bo	boiling number ($Bo = q''/\rho U h_{fg}$)	σ	surface tension
C	correlation constants	θ, CA	contact angle
C_p	constant pressure heat capacity		
d	jet diameter		
D_{bd}	bubble departure diameter	Subscripts	
D_c	diameter of confined cylinder	0	correlation for saturated liquid
D	heater diameter	b	boiling
g	gravity	CHF	critical heat flux
f	bubble departure frequency	e	evaporation
G	mass flow rate	f	boiling front
h_{fg}	latent heat	FNB	fully developed nucleate boiling
H	impact distance	l	liquid
HTC	heat transfer coefficient	ONB	onset of nucleate boiling
k	thermal conductivity	ref	reference
L	length	sat	saturation
Nu	Nusselt number ($Nu = q''D/\Delta T_{sat}k_l$)	sub	subcooling
N_w	Nucleate site density	sp	single-phase
p	pitch of jet array	v	vapor
q''	heat flux	w	wall
r	radius from the center of jet		
T	temperature	Superscript	
Re	Reynolds number ($Re = \rho U d/\mu_l$)	m, n	correlation constants

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1. Introduction

Boiling bears a phenomenal heat transfer performance due to the bubble induced significant flow mixing as well as the phase change required latent heat, therefore, is usually employed in high heat flux thermal management applications, such as power electronics components cooling, large scale integrated circuits cooling, inverters cooling, and metal processing, etc. [1] Boiling investigations can be divided into three major categories: pool boiling, internal flow boiling and external flow boiling. As the simplest configuration in boiling family, pool boiling studies focused on very fundamental aspects of the boiling phenomenon, for instance, pre-existing nuclei, nucleate site density and bubble dynamics, etc. [2] However, purely theoretical approach for the boiling

phenomenon has not been well developed yet. Empirical correlations are still applied for modeling boiling flow and heat transfer. Internal flow boiling configuration as tubes presents different heat transfer characteristics from the pool boiling due to the contribution of forced convection. Micro-channel flow boiling presents high heat transfer rate in a compact configuration without a large surface temperature gradient [3,4]. One typical external flow boiling configuration is jet impingement boiling. Single-phase jet impingement is good at heat transfer. It is interesting to know what happens if one combines jet impingement with boiling together. This topic has been studied for decades, many of which before 1993 had been summarized comprehensively by Wolf et al. [5], therefore, this review is a follow-up which shows the recent developments of jet impingement boiling in the last two decades. Jet

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