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Results for high heat-flux flow realizations in innovative operations of milli-meter scale condensers and boilers



HEAT and M

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ABSTRACT

This paper defines the nature of high heat-flux innovative boiler and condenser operations that keeps these devices functional for many critically needed thermal management applications where gravitational force is negligible (naturally or made to be so) relative to other forces (shear, pressure, etc.). These applications include heat removal from narrow spaces to address electronic cooling needs (i.e. mm-scale boilers and condensers with μ m-scale flows), gravity insensitive aircraft operations, and zero-gravity applications. Further, the paper presents fundamental condensing and boiling flow results that describe the physics that needs to be utilized to achieve significantly enhanced heat-flux values within the context of these applications.

Reported experimental results demonstrate: (i) the ability to replace ineffective and problematic liquid–vapor configurations (plug-slug, etc.) with annular flows where a flowing thin liquid film covers the entire heat-exchange surface, (ii) the ability to use pulsation-induced interfacial wave phenomena in conjunction with sub-micron thin film phenomena (such as contact line physics) to achieve very high heat-flux during boiling and condensation, and (iii) the ability to desensitize these flows that would otherwise be highly sensitive to inadvertent but ever present flow fluctuations (due to sensitive coupling between vapor and liquid motions, as well as sensitivity of these micro-meter scale thick liquid films to minuscule transverse vibrations of the heat-exchange surface) when flow channel hydraulic diameters reduce to milli-meter or sub milli-meter scales.

Innovative realizations of shear-driven boiling and condensing flows have been investigated within horizontal channels (with condensation or boiling on the bottom, horizontal surface). Results from boiling and condensing flows of FC-72 fluid in horizontal rectangular cross-section (2 or 6 mm gap height and 15 or 24 mm width, respectively) ducts of 1 m length are presented. Utilizing a controlled presence of pulsatile mass flow rates, significant enhancements in heat-transfer rates are obtained for these innovative devices at a location within the device length - these enhancements (relative to non-pulsatile conditions) are sometimes >860% for condensing flows and >190% for boiling flows. The paper reports representative time-varying heat-flux values at this location in support of the understanding that this phenomena can potentially be used (in future experiments) to significantly enhance average heat-flux value over the entire length of an innovative boiler/condenser. The reported phenomena arises from superposing relatively fast time-scale (2.5-30 Hz) flow rate pulsations on otherwise steady-in-the-mean flows to beneficially change certain flow variable averages - over the longer time-scale (<0.01 Hz) of practical interest – relative to their values obtained in the absence of externally imposed pulsations. Such externally imposed pulsations may cause standing waves to form on the thin film interface. The observed asymmetric reduction in the mean film thickness (associated with high heat-flux values) is likely due to "stickiness" of wave-troughs resulting from interaction of phenomena associated with several length scales (namely nano-scale, micro-scale, and continuum length scales) and two different time scales short (less than 0.5 s) and long (greater than 1 min). That is, associated micro-scale flows at wave-troughs interact with and, possibly, de-stabilize the local adsorbed layer (whose thickness may be <200 nm and is exposed to phenomena such as disjoining pressures) on the wetting heat-exchange surface.

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1. Introduction

This paper presents some new fundamental results from experimental investigations of shear/pressure driven internal flow

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Variables

frequency [Hz]

Nomenclature:

Accent notatio	ns	l
$\overline{\mathbf{X}}$ \mathbf{X}' \mathbf{a} (f)	time-averaged value of variable 'X(<i>t</i>)' fluctuations in variable 'X(<i>t</i>)' with $X(t) \equiv \overline{X} + X'(t)$	f f
$u_{X Y(J)}$	quency 'f, also known as the amplitude of variable ' $X_{\sqrt{t}}$ ' at frequency 'f	f
		x
Labels		
h	gap height of flow channel in test-section (instru- mented condenser or boiler used in the reported experiments) [mm]	n P V
L	length of flow channel of interest for flow measure- ments within the test-section [m]	1 9
FC-72	working fluid used in experiments, trade name for 3M Corp. perfluorohexane (C_6F_{14}) Flourinert TM electronic liquid	Ż
DPT	differential pressure transducer: measures pres-	t Z
АРТ	Absolute Pressure Transducer: used for direct measurement of absolute pressure at a location of interest	
HFM-40	heat flux meter used to measure heat flux directly	S
P _V	vapor pulsator used to induce fluctuations in vapor pressure and flow rate supplied to the test-section	1
P ₁ , P ₂	pumps used to circulate liquid working fluid in experimental flow loop	ç
ОМ	orifice-plate flow meter for estimating instanta- neous dynamic flow rate	F
TEC	Thermoelectric cooler. These are solid state heat pumps which use electrical current to transfer heat in either direction	F
L/V Separator	liquid-vapor separator	
DC	direct current, as of electrical potential and current	L
PID	proportional-integral-derivative, as in the feedback control method	۱ A
N-IF	no-Imposed fluctuation, referring to cases in which the vapor pulsator was not used	E S
L-IF	low amplitude-imposed fluctuation	F
T-IF	transition amplitude-imposed fluctuation	
H-IF	high amplitude-imposed fluctuation	

 $f_{P:V}$ (same as f_{P}) primary frequency associated with imposed vapor phase flow pulsations [Hz] primary frequency associated with imposed liquid $f_{P:L}$ phase flow pulsations [Hz] distance downstream of the start of the region of x interest in the test-section [cm] 'n mass flow rate [g/s] pressure [kPa] р average velocity over a reference area [m/s] ν Т temperature [°C] $q^{\prime\prime}$ heat flux $[W/cm^2]$ pressure difference between locations x = a and Δp_{a-b} *x* = *b*, each in units of cm (see Subscripts below) [Pa or kPa] t time [s] ΔT temperature difference between a representative saturation temperature and a representative heat-exchange surface temperature [°C] Subscripts at the x = 0 cm location n 10 at the x = 10 cm location at the x = 40 cm location 40 90 at the x = 90 cm location I associated with the inlet of the test-section or another flow loop component E associated with the exit of the test-section or another flow loop component R associated with re-circulating vapor flow Р associated with imposed pulsations or the vapor pulsator L liquid V vapor AC associated with the auxiliary condenser associated with the pool boiler of Figs. 4 and 5 В Sat saturation, as of temperature Avg representative of an average value with respect to

boiling and flow condensation. The study is both comparative and unifying in nature. Traditional condenser (all vapor flow at inlet and all liquid flow at exit) and boiler (all liquid flow at inlet and all vapor flow at exit) operations are shown in Figs. 1(a) and 2(a), respectively. Operations for realizing the innovative condensing and boiling flow conditions are schematically represented in Figs. 1(b) and 2(b).

The rationale for using recirculating vapor flows in the innovative arrangements of Figs. 1(b) and 2(b) is to arrange an appropriate through flow of vapor that does not undergo phase-change in the condenser or in the boiler. The innovative boiler operation also has a desired liquid flow rate at the inlet (which may be held at close to saturation temperature) – with or without a left-over recirculating liquid flow rate at the exit. A left-over recirculating liquid flow rate at the exit of the boiler is preferred if the boiler is heated by a specified heat-load (as in cooling of electrical or electronic devices) – as it is desirable to avoid critical heat-flux phenomena associated with dry-out conditions. As seen from the representative flow visualization photographs in Figs. 1 and 2, the innovative arrangements allow effective control of liquid– vapor morphology – restricting them to the efficient annular

regime while avoiding complex non-annular condensing and boiling flow regimes (nucleate, bubbly, plug/slug, dry out and critical heat-flux related film boiling regions, etc.) discussed in [1-10]. The term annular flow regime as used in this paper relates to the same regimes which are called, in many popular gas-liquid flow regime terminologies [3], as smooth/wavy and annular/stratified regimes. For horizontal flow boilers of larger than mm-scale hydraulic diameter, nucleate boiling may persist within the annular film and such nucleation could even be beneficial for increasing heat-transfer rates. This paper's focus, however, is to restrict itself to mm and sub-mm scale flow boilers with micro-m scale liquid film thicknesses - which are of interest to applications which require heat removal from small areas or relate to space-based or aircraft-based thermal management. The annular liquid film thicknesses are achieved because nucleation, growth, and detachment of vapor bubbles have been suppressed to varying degrees depending on flow conditions and the location within the boiler. Ways of suppressing undesired bubble nucleation and growth within most of the annular regime are suggested for these flows. This suppression is observed here and is known [11] to occur when liquid film thickness values are small (film Reynolds

distance 'x' within the test-section

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