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# ACCEPTED MANUSCRIPT

### Synthesis Dynamics of Graphite Oxide

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#### Highlights

- The graphite oxide synthesis dynamics was investigated by sampling technique.
- The role of  $H_2O_2$  in the increase of GO oxidation degree was found.
- The additions of ice and H<sub>2</sub>O<sub>2</sub> induce the formation of surface functional groups.
- The formation of the graphite oxide phase begins after the addition of KMnO<sub>4</sub>.

#### Abstract

Graphite oxide synthesis dynamics were investigated using a sampling technique. The synthesis of graphite oxide was carried out by a modified Hummers' method. Small samples of the solid phase (30–50 mg) were collected from the reaction mixture and analyzed by thermogravimetric analysis, differential scanning calorimetry, scanning electron microscopy, X-ray diffraction, Raman spectroscopy, energy dissipative X-ray spectroscopy, and X-ray photoelectron spectroscopy. The strongest oxidation was detected 10 min after the start of the synthesis, i.e., after the addition of KMnO4, when the formation of the graphite oxide phase with intercalated guest molecules begins. The intercalation of graphite started after 30 min of synthesis when the temperature was increased to 35°C. The addition of C=O groups slightly changes,

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