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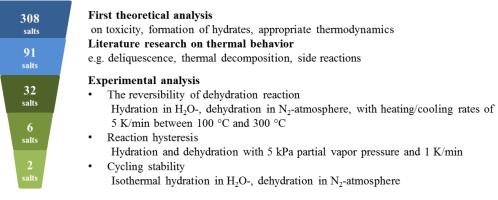
### ACCEPTED MANUSCRIPT

# A systematic screening of salt hydrates as materials for a thermochemical heat transformer

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#### **Graphical abstract**



 $\mathbf{SrBr_2}{\boldsymbol{\cdot}}\ \mathbf{H_2O}$  meets all the requirements

#### Abstract

The selection of suitable reaction systems for thermochemical processes, e.g. thermal storage, chemical heat pumps or heat transformers, is challenging. Not only harmlessness of chemicals, theoretical energy storage density and thermodynamics play an important role, but also reversibility, reaction kinetics and cycling stability need to be considered. In this paper a systematic methodology for screening salt hydrates as thermochemical reaction material is suggested and applied to 308 different inorganic salts. It consists of a theoretical analysis of thermodynamic data as well as an extensive experimental analysis of the reversibility, reaction hysteresis and cycling stability. The target application is the heat transformation and reintegration of process waste heat up to 300 °C. SrBr<sub>2</sub> meets all requirements for this application and is a promising material.

#### Keywords

Material screening, thermochemical storage, heat transformer, chemical heat pump, salt hydrates, reaction hysteresis

#### Nomenclature Symbols:

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