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Abstract:

To optimize the energy yield (EY) of food waste (FW) via hydrothermal carbonization (HTC), a response surface method was applied. Hydrochars and spent liquor were further conducted to evaluate their characterization and anaerobic digestion potential. Results found that optimal parameters for HTC of FW were suggested as temperature of 260 °C, reaction time of 4 h and moisture of 80%, with higher EY of 66.1%. Higher heating value, good combustion quality, lower H/C and

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