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Exploration of upstream and downstream process for microwave assisted sustainable biodiesel production from microalgae *Chlorella vulgaris*

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Abstract: The present study explores the integrated approach for the sustainable production of biodiesel from *Chlorella vulgaris* microalgae. The microalgae were cultivated in 10 m² open raceway pond at semi-continuous mode with optimum volumetric and areal production of 28.105 kg/L/y and 71.51t/h/y, respectively. Alum was used as flocculent for harvesting the microalgae and optimized at different pH. Lipid was extracted using chloroform: methanol (2:1) and having 12.39% of FFA. Effect of various reaction conditions such as effect of catalyst, methanol:lipid ratio, reaction temperature and time on biodiesel yields were studied under microwave irradiation; and 84.01% of biodiesel yield was obtained under optimized reaction conditions. A comparison was also made between the biodiesel productions under conventional heating and microwave irradiation. The synthesized biodiesel was characterized by ¹H NMR, ¹³C NMR, FTIR and GC; however, fuel properties of biodiesel were also studied using specified test methods as per ASTM and EN standards.

Key words: *Chlorella vulgaris*; Open raceway cultivation; microwave irradiation; biodiesel

Introduction:

Energy security, environmental concerns, increase in industrialization and living standards of the society across the world are the major reasons to be considered as driving force to look for the alternative energy sources. Fossil fuels are the only primary source of energy and have been continuously used globally for the last few decades. The exhaustive exploitation and consumption of fossil fuels has resulted in discharge of these resources (Karpagam et al., 2015, Tale et al., 2014). Thus alternative renewable energy sources like wind, solar, hydropower, geothermal, hydrogen, nuclear and biomass have attracted a remarkable

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