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Title: Bioethanol production from sodium hydroxide/hydrogen peroxide-pretreated water hyacinth via simultaneous saccharification and fermentation with a newly isolated thermotolerant *Kluyveromyces marxianu* strain

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Abstract

In this study, bioethanol production from NaOH/H₂O₂–pretreated water hyacinth was investigated. Pretreatment of water hyacinth with 1.5% (v/v) H₂O₂ and 3% (w/v) NaOH at 25 °C increased the production of reducing sugars (223.53 mg/g dry) and decreased the cellulose crystallinity (12.18%), compared with 48.67 mg/g dry and 22.80% in the untreated sample, respectively. The newly isolated *Kluyveromyces marxianu* K213 showed greater ethanol production from glucose (0.43 g/g glucose) at 45 °C than did the control *Saccharomyces cerevisiae* angel yeast. The maximum ethanol concentration (7.34 g/L) achieved with *K. marxianu* K213 by simultaneous saccharification and fermentation (SSF) from pretreated water hyacinth at 42 °C was 1.78-fold greater than that produced by angel yeast *S. cerevisiae* at 30 °C. The present work demonstrates that bioethanol production achieved via SSF of NaOH/H₂O₂–pretreated water hyacinth with *K. marxianu* K213 is a promising

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