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Treatment of hypersaline produced water employing a moderately halophilic bacterial consortium in a membrane bioreactor: Effect of salt concentration on organic removal performance, mixed liquor characteristics and membrane fouling

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- 8 Abstract

In this study the organic pollutant removal performance and the mixed liquor 9 characteristics of a membrane bioreactor (MBR), employing a moderately halophilic bacterial 10 consortium, for the treatment of hypersaline synthetic produced water containing 100-250 g L⁻¹ 11 12 NaCl were considered. The COD and oil and grease (O&G) removal efficiencies in the range 81.6-94.6% and 84.8-94.0% respectively and MBR effluent turbidity lower than 2 NTU were 13 achieved. There was no pronounced membrane fouling at any salt concentration. O&G 14 accumulation (less than 11% of the influent O&G) occurred in the mixed liquor at all salt 15 concentrations, but biodegradation was identified as the major organic removal mechanism. With 16 increasing salt concentration, initially increase in SVI and later formation of oil/biomass bodies 17 took place but due to the presence of the membrane biomass washout did not occur. The mixed 18 liquor was psuedoplastic and the apparent viscosity and flow behavior index generally increased 19 with salt concentration. 20

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