Accepted Manuscript

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PII:	S0255-2701(18)30014-X
DOI:	https://doi.org/10.1016/j.cep.2018.04.001
Reference:	CEP 7243
To appear in:	Chemical Engineering and Processing
Received date:	5-1-2018
Revised date:	14-3-2018
Accepted date:	1-4-2018

Please cite this article as: Muthia R, Reijneveld AGT, van der Ham AGJ, ten Kate AJB, Bargeman G, Kersten SRA, Kiss AA, Novel method for mapping the applicability of reactive distillation, *Chemical Engineering and Processing - Process Intensification* (2010), https://doi.org/10.1016/j.cep.2018.04.001

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ACCEPTED MANUSCRIPT

Novel method for mapping the applicability of reactive distillation

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Graphical abstract

Highlights

- Novel method for the quick assessment of reactive distillation applicability
- Insights into the RD design and applicability to reversible quaternary systems
- Effective validation and application to case studies such as esterifications

Abstract

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