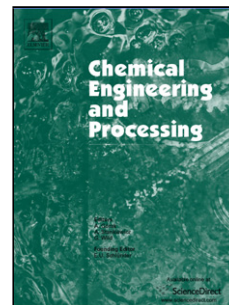


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Author: Christian Kunde Dennis Michaels Jovana Micovic
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Deterministic Global Optimization in Conceptual Process Design of Distillation and Melt Crystallization

Christian Kunde^{a,*}, Dennis Michaels^b, Jovana Micovic^c, Philip Lutze^c,
 Andrzej Górak^{c,d}, Achim Kienle^{a,e}

^a*Institute for Automation Engineering, Otto von Guericke University Magdeburg,
 Magdeburg (Germany)*

^b*Department of Mathematics, TU Dortmund University, Dortmund (Germany)*

^c*Department of Biochemical and Chemical Engineering, TU Dortmund University,
 Dortmund (Germany)*

^d*Department of Environmental Engineering, Łódź University of Technology, Łódź
 (Poland)*

^e*Max Planck Institute for Dynamics of Complex Technical Systems, Magdeburg
 (Germany)*

Abstract

The potential of deterministic global optimization in hierarchical process design is discussed and its application is demonstrated for conceptual design with two examples arising from hydroformylation with tunable solvents [E. Schäfer, Y. Brunsch, G. Sadowski, A. Behr, 2012]. In the first example, deterministic global optimization is utilized to evaluate flowsheet options for the separation of a binary mixture in a process comprising distillation and melt crystallization units. In the second example, the standard countercurrent design of multistage melt crystallization is compared to more general configurations described by a superstructure. Parameter studies based on globally optimal solutions are carried out for the second example. For each

*Corresponding author

Email address: christian.kunde@ovgu.de (Christian Kunde)

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