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ACCEPTED MANUSCRIPT

TiB₂ Barrier Interlayer Approach for HFCVD Diamond Deposition

onto Cemented Carbide Tools

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Key words: diamond film; titanium diboride; interlayer; adhesion; HFCVD

Abstract

The deposition of diamond coatings is often impaired by poor adhesion on hard metal

substrates. To enhance the adhesion of diamond coatings on Co-cemented tungsten

carbide (WC-Co), TiB₂ thin films (100 nm to 1 µm in thickness) were deposited as

interlayers by magnetron sputtering. Diamond coatings were continuously, densely and

quickly deposited on the TiB₂ interlayers. The adhesion of the diamond coatings

evaluated by Rockwell C indentation, was enhanced by utilizing TiB2 interlayer with

appropriate thickness compared to that without interlayer. The barrier function of the

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