



Interfacial electronic band alignment of Ta₂O₅/hydrogen-terminated diamond heterojunction determined by X-ray photoelectron spectroscopy[☆]

Jiangwei Liu^{a,*}, Shaoheng Cheng^b, Meiyong Liao^a, Masataka Imura^a, Akihiro Tanaka^c, Hideo Iwai^c, Yasuo Koide^{a,d,e,*}

^a Optical and Electronic Materials Unit, National Institute for Materials Science (NIMS), 1-1 Namiki, Tsukuba, Ibaraki 305-0044, Japan

^b State Key Laboratory of Superhard Materials, Jilin University, Changchun 130012, China

^c Materials Analysis Station, NIMS, 1-2-1 Sengen, Tsukuba, Ibaraki 305-0047, Japan

^d Nanofabrication Platform, NIMS, 1-2-1 Sengen, Tsukuba, Ibaraki 305-0047, Japan

^e Center of Materials Research for Low Carbon Emission, NIMS, 1-1 Namiki, Tsukuba, Ibaraki 305-0044, Japan

ARTICLE INFO

Available online 14 June 2013

Keywords:

H-diamond

Ta₂O₅

Band structure

XPS

ABSTRACT

Ta₂O₅ films have been deposited on hydrogen-terminated diamond (H-diamond) by a radio-frequency sputter-deposition technique at room temperature. Electronic band structure of Ta₂O₅/H-diamond heterojunction has been investigated by X-ray photoelectron spectroscopy. Based on the binding energies of core-levels and valence band maximum values, valence band offset has been found to be 1.5 ± 0.2 eV for the Ta₂O₅/H-diamond heterointerface. It shows a type-II band configuration with conduction band offset of 2.4 ± 0.2 eV. The large ΔE_V value makes the Ta₂O₅/H-diamond heterojunction probably suitable for the application of high power and high frequency field effect transistors.

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1. Introduction

Compared to other wide band gap semiconductors (GaN, ZnO, and SiC, etc.), diamond has outstanding intrinsic electrical properties, such as a large thermal conductivity ($22 \text{ W cm}^{-1} \text{ K}^{-1}$), a high breakdown field ($10 \text{ MV} \cdot \text{cm}^{-1}$), large saturation velocity ($2.7 \times 10^7 \text{ cm s}^{-1}$), and high carrier mobility (2200 and $1800 \text{ cm}^2 \cdot \text{V}^{-1} \cdot \text{s}^{-1}$ for electrons and holes, respectively) [1,2]. Therefore, diamond is considered to be a promising channel material for the fabrication of high power and high frequency metal-oxide-semiconductor field effect transistors (MOSFETs). However, due to large activation energies of dopants (boron, phosphorous, and nitrogen) at room temperature [3], carrier concentrations in the diamond are very low, which deteriorate electrical properties of the diamond-based semiconductor devices. Some studies have made great efforts to fabricate boron δ -doped diamond layers to resolve this problem [4,5]. However, the hole mobility is still behind expectation. Most studies by far have focused on the fabrication of diamond based devices with hydrogen-terminated diamond (H-diamond) as channel layers [6–14]. Holes are accumulated on the surface of the H-diamond with sheet carrier density and hole mobility of $1 \times 10^{13} \text{ cm}^{-2}$ and $10\text{--}150 \text{ cm}^2 \cdot \text{V}^{-1} \cdot \text{s}^{-1}$, respectively [15,16].

[☆] Presented at the New Diamond and Nanodiamond (NDNC) Conference, Singapore, May 19–23, 2013.

* Corresponding authors at: Optical and Electronic Materials Unit, National Institute for Materials Science (NIMS), 1-1 Namiki, Tsukuba, Ibaraki 305-0044, Japan.

E-mail addresses: liu.jiangwei@nims.go.jp (J. Liu), koide.yasuo@nims.go.jp (Y. Koide).

In order to fabricate the high performance H-diamond based MOSFETs, it is a critical issue to choose a suitable gate dielectric material. Compared to SiO₂, Ta₂O₅ has a large dielectric constant (>20) [17] and a large breakdown field (4 MV/cm) [18]. These characteristics can help to decrease device dimensions, reduce driving voltage, and suppress leakage current for the H-diamond based MOSFETs. In addition, because of large theoretical valence band discontinuity for the Ta₂O₅/diamond heterojunction [19], Ta₂O₅ was considered to be a potential interfacial layer for the ferroelectric/diamond structure, which has an application for metal-ferroelectric-diamond transistors [20].

The electrical properties of the Ta₂O₅/diamond MOS diode have been investigated in our previous report [21]. A low leakage current (10^{-8} A/cm^2 at gate bias of -3 V) for the MOS diode and a high dielectric constant for the Ta₂O₅ film ($16\text{--}29$) have been confirmed. Therefore, Ta₂O₅ would be a promising dielectric material for the application of the H-diamond-based MOSFETs. Although the interfacial band alignment of the Ta₂O₅/H-diamond heterojunction is considered as a material fundamental property, the experimental band offset values have not been investigated yet. In this paper, we have studied the interfacial behavior between Ta₂O₅ and H-diamond by means of X-ray photoelectron spectroscopy (XPS).

2. Experimental

We prepared three samples in order to clarify the electronic band structure of the Ta₂O₅/H-diamond heterojunction. The samples were

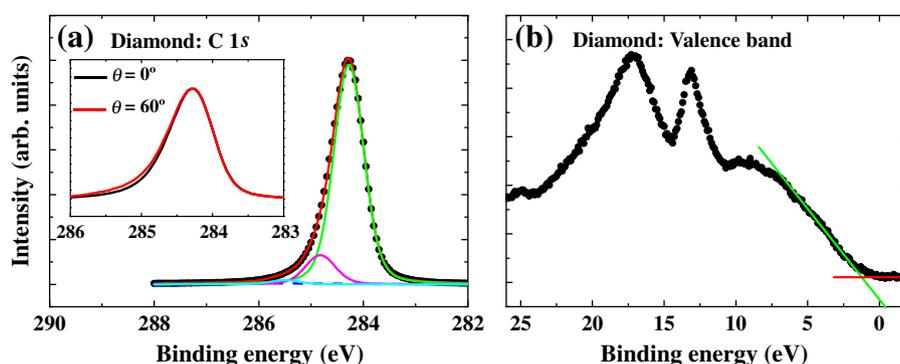


Fig. 1. C 1s and valence band photoelectron spectra for the H-diamond. The C 1s spectrum was fitted by Voigt (mixed Lorentzian–Gaussian) line shapes after the application of a Shirley background (dashed line). The solid line matched to the dots is the sum of Voigt line shapes and background. Inset in Fig. 1(a) shows the C 1s ARPES with the emission angles of 0° and 60° relative to the surface normal. θ refers to the emission angle relative to the surface normal. The C 1s main peak binding energy and VBM value for the H-diamond were summarized in Table 1.

the H-diamond epitaxial layer with thickness of 150 nm and Ta₂O₅ films with thicknesses of 2 nm and 30 nm deposited on the H-diamond epitaxial layers with thickness of 150 nm. The H-diamond was homoepitaxially grown by a microwave plasma-enhanced chemical vapor deposition method on Ib-type single crystalline diamond (100) substrate. The deposition temperature is in the range of 900–940 °C. The chamber pressure, H₂ flow rate, and CH₄ flow rate are 80 Torr, 500 sccm, and 0.5 sccm, respectively. The 2 nm and 30 nm thick Ta₂O₅ films were deposited by the RF sputter-deposition technique in the atmosphere of Ar (95%) and O₂ (5%) at room temperature. Details for the formation of the H-diamond and Ta₂O₅ films were reported elsewhere [21,22]. The core level and valence band spectra for the samples were performed by a monochromated Al K α X-ray source ($h\nu = 1486.6$ eV) with a 0.05 eV step and a 55 eV pass energy. All the core-level peaks were fitted using a Shirley background and Voigt (mixed Lorentzian–Gaussian) line shapes. Valence band maximum (VBM) values of the H-diamond and 30 nm thick Ta₂O₅ film were determined by extrapolating a linear fit of the leading edge for the valence band photoelectron spectra to the baseline [23].

3. Results and discussion

Fig. 1 shows C 1s and valence band photoelectron spectra for the H-diamond sample. The inset in Fig. 1(a) shows the C 1s angle-resolved photoelectron spectra (ARPES) with the emission angles of 0° (bulk sensitive) and 60° (surface sensitive) relative to the surface normal. The C 1s spectrum [Fig. 1(a)] consisted of three peaks, which were possibly attributed to C–C, CH_x, and C–OH [24]. Binding energy

difference between the C–C and CH_x was 0.6 eV, and that between the C–C and C–OH was 1.2 eV [24,25]. The ARPES results showed that the CH_x and C–OH peaks had surface sensitivity property, which corresponds to the surface components. However, there is not a big difference for the ARPES spectra, which imply that the content of surface components is low. The VBM value for the H-diamond [Fig. 1(b)] was determined to be 1.2 ± 0.2 eV. Fig. 2 shows C 1s, Ta 4f, and O 1s spectra for the 2 nm thick Ta₂O₅ sample. Two components with an energy difference of 2.0 eV [26] were used to fit the Ta 4f spectrum [Fig. 2(b)]. Due to existence of oxygen vacancies in the Ta₂O₅, the lower binding energy component with a small content was probably ascribed to the tantalum suboxide (Ta³⁺/Ta⁴⁺) [26]. The O–Ta and O–H bonds were used to fit the O 1s spectrum [Fig. 2(c)]. The O–H peak, considered as a surface component, was located at a higher binding energy. The binding energy difference between the O–Ta and O–H peaks was 1.5 eV [26]. Fig. 3 shows Ta 4f, O 1s, and valence band spectra for the 30 nm thick Ta₂O₅ sample. The Ta 4f and O 1s peak fittings [Fig. 3(a) and (b)] for the 30 nm thick Ta₂O₅ sample were similar with those for the 2 nm thick Ta₂O₅ sample [Fig. 2(b) and (c)]. The VBM of the 30 nm thick Ta₂O₅ sample was determined to be 3.8 ± 0.2 eV. There was a broad peak in the binding energy between 3.8 and 11.0 eV, which was composed by Ta 5d hybridized with O 2p orbitals. A small broad peak in the binding energy between 1.0 and 2.2 eV was probably attributed to Ta 5d orbitals in the defects like tantalum in a metallic state due to the effect of the oxygen vacancies [27]. Table 1 summarized the main peak binding energies of the XPS core level spectra for all the samples and the VBM values for the H-diamond and Ta₂O₅ (30 nm). The error in the peak positions and the VBM values is ± 0.2 eV.

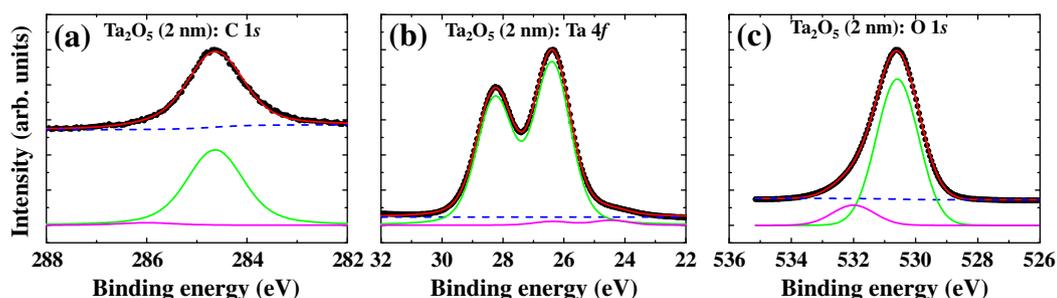


Fig. 2. C 1s, Ta 4f, and O 1s photoelectron spectra for the Ta₂O₅ (2 nm)/diamond sample. Experimental data were fitted by Voigt (mixed Lorentzian–Gaussian) line shapes after the application of a Shirley background (dashed line). The solid lines matched to the dots are the sums of Voigt line shapes and background. The main peak binding energies were summarized in Table 1.

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