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# Effect of $Bi_2O_3$ addition on the ultrasonic properties of pentaternary borate glasses



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#### ABSTRACT

The effects of addition of Bi<sub>2</sub>O<sub>3</sub> to borate glasses in a series of (75-x) B<sub>2</sub>O<sub>3</sub>-xBi<sub>2</sub>O<sub>3</sub>-10Na<sub>2</sub>O-10CaO-5Al<sub>2</sub>O<sub>3</sub> have been studied through the ultrasonic properties of the glasses. The ultrasonic wave velocities (longitudinal, V<sub>L</sub> and shear, V<sub>s</sub>) were measured at 4 MHz using ultrasonic pulse echo method. Longitudinal *L*, shear *G*, bulk *K*, Yong's *E* moduli, Poisson's ratio  $\sigma$ , Microhardness (H), softening temperature (T<sub>s</sub>) and Debye temperature ( $\theta_D$ ) were measured. Quantitative analysis of the experimental data has been carried based on the bond compression and Makishima-Mackenzie models.

#### 1. Introduction

Mechanical properties by using ultrasonic techniques of solid materials have gained considerable interest due to their applications in science and technology. Elastic moduli, Debye temperature, Poisson's ratio and microhardness measurements are useful for understanding the coordination changes in materials [1–5]. Bulk modulus – volume relation has been studied to explain the coordination changes in glass network [1–3]. Debye temperature and Poisson's ratio data give excellent information about cross-link density [4,5].

Borate glasses doped with another glass forming oxide have wide applications in the field of electronic industry due to their higher conductivity, thermal resistivity and other related properties [6,7]. Structural and coordination changes in bismuth-borate glasses have already been studied and investigated [8]. Optical properties of borate glasses and the effect of addition of CuO, PbO, SrO and Y<sub>2</sub>O<sub>3</sub> have been measured and discussed [9–12]. Previously, FTIR, UV spectra, optical energy band gap, Urbach's energy and refractive index have been measured on a series of (75-x)  $B_2O_3$ -xBi<sub>2</sub>O<sub>3</sub>-10Na<sub>2</sub>O-10CaO-5Al<sub>2</sub>O<sub>3</sub> glasses [13].

The present study is to report the effect of addition of Bi<sub>2</sub>O<sub>3</sub> on the ultrasonic wave velocities of (75-x) B<sub>2</sub>O<sub>3</sub>-xBi<sub>2</sub>O<sub>3</sub>-10Na<sub>2</sub>O-10CaO-5Al<sub>2</sub>O<sub>3</sub> glasses. Also, to calculate the experimental longitudinal *L*, shear *G*, bulk *K*, Yong's *E* moduli, Poisson's ratio  $\sigma$ , Microhardness H, softening temperature T<sub>s</sub> and Debye temperature  $\theta_D$ . The experimental results will be interpreted according to Makishima-Mackenzie and bond compressional models.

#### 2. Experimental procedures

Borate glass series in the form  $(75\text{-}x)B_2O_3\text{-}xBi_2O_3\text{-}10Na_2O\text{-}10CaO-5Al_2O_3(where x = 0, 5, 10,15, 20 and 25 mol.%) were prepared using reagent grade H_3BO_3, Na_2CO_3, CaCO_3 Al_2O_3 and Bi_2O_3 as starting materials as mentioned in the first part of this study [13] with amorphous state confirmation. Glass density was determined by using Automatic Gas Pycnometers for true density, Ultrapyc 1200e, and apparatus with helium gas and the molar volume V<sub>M</sub> (cm<sup>3</sup>) was calculated by using the next equation,$ 

$$V_{\rm M} = M_{\rm g}/\rho \tag{1}$$

where  $M_g$  is the molecular weight of the glass and  $\rho$  is the density of the glass.

The ultrasonic velocities measurements were performed at 4 MHz for both shear and longitudinal transducers at room temperature (22  $\pm$  2 °C) using pulse echo technique as explained before [14–20]. The time difference between the first two echoes (t<sub>1</sub> and t<sub>2</sub>) was used to calculate the ultrasonic velocities (v<sub>L</sub> and v<sub>S</sub>) using Eq. (2).

$$v = \frac{2x}{t_2 - t_1} \tag{2}$$

where x = thickness of the sample. The ultrasoic velocities were repeated five times with accuracies  $V_L \pm 9 \text{ m/s}$  and  $V_S \pm 11 \text{ m/s}$ .

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#### Table 1

Glass composition, density  $\rho$ , molar volume V<sub>M</sub>, Longitudinal velocity V<sub>L</sub>, Shear velocity V<sub>S</sub>, bulk modulus (B), Young's moduli (E), Poission's ratio ( $\sigma$ ), Micro Hardness (H), Deby's temperature ( $\theta_D$ ) and softening temperature ( $T_s$ ) of the (75-x)B<sub>2</sub>O<sub>3</sub>-xBi<sub>2</sub>O<sub>3</sub>-10Na<sub>2</sub>O-10CaO-5Al<sub>2</sub>O<sub>3</sub> Glasses.

| Bi <sub>2</sub> O <sub>3</sub> (mol.%) | Density (kg/m <sup>3</sup> ) | V <sub>M</sub> (cm <sup>3</sup> /mol.) | Long. velocity (m/s) | Shear velocity (m/s) | L (GPa)      | G (GPa)      | B (GPa)      | E (GPa)      | ď              | H (GPa)      | ΘD (K)           | Ts (K)         |
|--|------------------------------|--|----------------------|----------------------|--------------|--------------|--------------|--------------|----------------|--------------|------------------|----------------|
| 0                                      | 2244.85                      | 31.06                                  | 5687                 | 3110                 | 72.6         | 21.7         | 43.6         | 55.9<br>61.6 | 0.287          | 3.09         | 459.13           | 577.6          |
| 3<br>10                                | 3571.11                      | 30.44                                  | 4884                 | 2669                 | 85.2         | 23.9<br>25.4 | 48.2<br>51.2 | 65.5         | 0.287          | 3.40<br>3.61 | 425.29<br>398.41 | 653.3          |
| 15<br>20                               | 4218.66<br>4503.10           | 30.11<br>32.90                         | 4587<br>4434         | 2492<br>2444         | 88.8<br>88.5 | 26.2<br>26.9 | 53.9<br>52.7 | 67.6<br>68.9 | 0.291<br>0.282 | 3.65<br>3.91 | 374.23<br>356.53 | 668.6<br>738.6 |
| 25                                     | 5028.75                      | 33.40                                  | 4089                 | 2281                 | 84.1         | 26.2         | 49.2         | 66.7         | 0.274          | 3.94         | 331.21           | 726.6          |



Fig. 1. Variation of density and molar volume with Bi<sub>2</sub>O<sub>3</sub> mol.%.

#### 3. Results and discussion

Density  $\rho$  and molar volume  $V_m$ , values of the present (75-x)  $B_2O_3$ -xBi\_2O\_3-10Na\_2O-10CaO-5Al\_2O\_3 glasses have been collected in Table 1 and represented in Fig. 1 for different of  $Bi_2O_3$  mol.%. A change of the behavior of the density at 15 mol.% could be attributed due to structural changes. Previously [13], density of the glass samples increased from 2245 to 5029 kg/m<sup>3</sup> for increasing Bi\_2O\_3 mol.%, it was less than that for (100-x)  $B_2O_3$ -xBi\_2O\_3 (where x=30,40,50,60 mol.%) [9] and it was correlated as well with  $B_2O_3$ -xBi\_2O\_3 glasses doped with Al\_2O\_3 [21].

Longitudinal V<sub>L</sub>, shear V<sub>S</sub>, velocities, bulk modulus (K), Young's moduli, Poission's ratio, Deby's temperature, ( $\theta_D$ ), softening temperature and Micro Hardness (H) of the (75-x)B<sub>2</sub>O<sub>3</sub>-xBi<sub>2</sub>O<sub>3</sub>-10Na<sub>2</sub>O-10CaO-5Al<sub>2</sub>O<sub>3</sub> glasses have been collected in Table 1. Fig. 2 shows both V<sub>L</sub> and V<sub>S</sub> ultrasonic velocities. The measured data of the ultrasonic velocities are found to be decreased from 5687 m/s to 4089 m/s for V<sub>L</sub> and from 3110 m/s to 2281 m/s for V<sub>S</sub> which reveal the sensitive dependence on the glass composition. Longitudinal *L*, shear *G*, bulk *K*, Yong's *E* moduli, and Poisson's ratio  $\sigma$  have been calculated by using the next relations [22]:

$$L = \rho V_L^2 \tag{3}$$

$$G = \rho V_S^2 \tag{4}$$

$$B = \rho \left( V_L^2 - \frac{4}{3} V_S^2 \right) \tag{5}$$

$$E = \frac{\rho V_S^2 (3V_L^2 - 4V_S^2)}{V_t^2 - V_S^2}$$



Fig. 2. Variation of longitudinal and shear ultrasonic velocities with Bi2O3 mol.%.

$$\sigma = \frac{V_L^2 - 2V_S^2}{2(V_L^2 - V_S^2)} \tag{7}$$

Elastic moduli of  $(75-x)B_2O_3-xBi_2O_3-10Na_2O-10CaO-5Al_2O_3$  glasses have been collected in Table 1 and represented in Fig. 3. Table 1 shows that elastic moduli gradually increase and show a maxima at x = 15mol.% then a notable decrease have be observed while  $Bi_2O_3$  increases to 25 mol.%. Borate glasses doped with  $Bi_2O_3$  have shown the formation of BO<sub>4</sub> units [11,21,23–26]. Thus, the increase in the elastic moduli as  $Bi_2O_3$  increases from 0 to 15 mol.% might due to the presence of BO<sub>4</sub>





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