



A novel hetero-structure sensor based on Au/Mg-doped TiO₂/SnO₂ nanosheets directly grown on Al₂O₃ ceramic tubes

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ARTICLE INFO

Keywords:

Au/Mg-doped TiO₂/SnO₂ nanosheets
Schottky contact
n-n Heterojunction
Gas sensor

ABSTRACT

Chemiresistive gas sensors with novel nanostructures, high response and reliable fabrication process have been fabricated successfully by designing Au/Mg-doped TiO₂/SnO₂ nanosheets hetero-structures. Mg doping was used to decrease the work function of TiO₂, which can lead to the electrons in TiO₂ greatly depleted due to the formation of Schottky contact and *n-n* heterojunction. SnO₂ nanosheets were directly grown on Al₂O₃ tube with a cost-effective hydrothermal process. By employing pulsed laser deposition (PLD) and direct current sputtering methods, the construction of gold (Au) nanoparticles-loaded Mg-doped TiO₂/SnO₂ heterostructure is highly controllable and reproducible. In comparison with pristine SnO₂ and TiO₂/SnO₂, Mg-doped TiO₂/SnO₂ sensors exhibit high response (30.4) and short response time (9 s) to 50 ppm TEA gas, which is about 6 times higher than pure SnO₂ sensor and 2 times higher than TiO₂/SnO₂ sensor at a working temperature of 260 °C. The mechanism for sensing property enhancing of the Au/Mg-doped TiO₂/SnO₂ sensor was also discussed in detail with the semiconductor depletion layer model introduced by Au-TiO₂ Schottky contact and TiO₂/SnO₂ *n-n* heterojunction.

1. Introduction

Tin dioxide (SnO₂), as one of the most important n-type oxide semiconductor with wide band gap energy of 3.6 eV, has been widely used for gas sensors [1–4]. It has been well reported that the sensing performances of SnO₂ nanomaterials are greatly affected by the geometrical factors and surface area [5–7]. Therefore, it is highly important to construct a special morphological moiety which possess higher surface to volume ratio and hence show better sensing performance [7]. In this direction, many efforts have been paid to develop novel structures of SnO₂, such as SnO₂ nanowires [8–10], SnO₂ nanotubes [11,12], SnO₂ nanosheets [7,13,14], and so on, to improve the gas sensing properties. Particularly, SnO₂ nanosheets have been paid great attention due to their high surface area to volume ratio and stability [14–16]. For example, Lee et al. [14] synthesized sheet-like SnO₂ powder at room temperature. Then, Wang et al. [17] fabricated three-dimensional (3D) hierarchical tin dioxide (SnO₂) nanoflowers constructed by two-dimensional (2D) nanosheets by a simple one-pot low-temperature (90 °C) hydrothermal strategy. However, these cannot be

used for wide practical applications because of the power-consuming and low-yield process of sensor fabrication [18]. In 2010, Bie et al. [19] synthesized SnO₂ nanosheets directly on Al₂O₃ tube, which simplified the sensor fabrication process, but the high working temperature and low response hinder their applications. Thus, a gas sensor with low working temperature and high response is in urgent need.

Recently, hetero-nanostructures consisting of two or more metal oxides and noble metal particles sensitized oxide semiconductor have attracted increasing attention due to their possibilities of integrating the physical and chemical properties of these oxides, which may improve the sensing performances [20]. The sensing mechanism can be explained by the Schottky contact or spillover effect of noble metal and the change of resistance caused by formation of heterojunction. For example, Li et al. [21] prepared Au@ZnO yolk-shell nanospheres gas sensor and its response to 100 ppm acetone was about 2–3 times higher than that of ZnO hollow (solid) nanorods. Lee et al. [22] synthesized ZnO-In₂O₃ composite nanofibers, which exhibited higher response and selectivity to TMA than pure ZnO or In₂O₃ nanofibers. Kim et al. [23] prepared CuO-ZnO composite hollow spheres, showed much

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<https://doi.org/10.1016/j.snb.2018.06.055>

Received 1 December 2017; Received in revised form 25 May 2018; Accepted 12 June 2018

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higher response to H₂S than pristine ZnO hollow spheres. Based on the above theoretical mechanisms, a new designing nanostructure, like M-MOS-MOS nanostructure, may further improve the sensing performances.

Here, a new nanostructure of Au/Mg-doped TiO₂/SnO₂ nanosheets was designed, based on the Schottky contact of Au and TiO₂, and heterojunction of TiO₂ and SnO₂ nanosheets. The pristine SnO₂, TiO₂/SnO₂, and Mg-doped TiO₂/SnO₂ and Au/Mg-doped TiO₂/SnO₂ nanosheets were directly grown on the Al₂O₃ tube by combination of hydrothermal method and pulsed laser deposition and DC-sputtering process, which can be used directly for gas sensor without slurry-coating fabrication process. As an n-type semiconductor with a wide bandgap of 3.2 eV [24], TiO₂ has been well known and used as gas sensing material because of its reversible and large changes in the electrical resistance and the exceptional chemical stability [25]. Mg doping was used to lower the work function of TiO₂, which can lead to the electrons in TiO₂ greatly depleted due to the formation of Schottky contact and *n-n* heterojunction in addition with the adsorption of oxygen molecules. The sensor measurement results indicate that Au/Mg-doped TiO₂/SnO₂ nanosheets sensor exhibit a dramatic response enhancement to TEA gas which is about 6 times higher than pure SnO₂ sensor and 2 times higher than TiO₂/SnO₂ sensor at relative low temperature (~260 °C). The sensing properties and their gas sensing mechanism are discussed in detail in the following sections.

2. Experimental

2.1. Direct growth of SnO₂ nanosheets on Al₂O₃ ceramic tubes

All the chemicals were purchased from Sinopharm Chemical Reagent (Shanghai, China). SnO₂ nanosheets were prepared by a typical procedure, 0.9026 g SnCl₂·2H₂O was dissolved in 100 ml distilled water to prepare a 0.04 M SnCl₂·2H₂O solution. After that, this solution was mixed with 0.04 M CO(NH₂)₂ solution under stirring. Finally, the mixed solution and the cleaned Al₂O₃ tubes with predesigned gold electrodes were transferred into Teflon-lined stainless steel autoclaves, sealed and heated at 95 °C for 24 h. Then the obtained nanosheets sample was thoroughly washed with deionized water and ethanol several times and finally annealed at 500 °C for 4 h.

2.2. Growth of TiO₂/SnO₂ heterojunction nanosheets and loading of Au nanoparticles

TiO₂ targets doped with MgO of different atomic concentration (0 and 2 mol%) made from 5 N powders were first pressed at 10 MPa and then sintered at 1200 °C for 10 h. And a layer of Mg-doped TiO₂ nanoparticles with different atomic concentration (0 and 2 mol%) was deposited onto the surface of SnO₂ nanosheets by pulsed laser deposition (PLD) with 1000 laser pulses at room temperature. A KrF laser of 1 mJ/cm² and an oxygen partial pressure of 3 × 10⁻⁴ Pa were typically applied. The TiO₂/SnO₂ nanosheets heterojunction with pristine and Mg doped TiO₂ nanoparticle layer were grown. After that, Au nanoparticles were loaded onto the core-shell nanosheets by DC-sputtering with working time of 30 s. Thus, different gas sensors directly fabricated with SnO₂ nanosheets, named as S sensor, and TiO₂/SnO₂ nanosheets heterojunction, named as ST sensor, Mg-doped TiO₂/SnO₂ heterojunction, named as STM sensor, and the last named STMA sensor (Au/Mg-doped TiO₂/SnO₂) were ready for further measurement. The specific process was shown in Fig. 1.

2.3. Material characterizations and sensor properties

The morphology microstructure, and composition of TiO₂/SnO₂ nanosheets were measured by a field emission scanning electron microscope (FESEM, FEI QUANTA FEG250) equipped with an energy dispersive X-ray spectroscopy (EDS, INCA MAX-50) and a high-

resolution transmission electron microscope (HRTEM, JEM-2100 F, JEOL) with an energy dispersive X-ray spectroscopy (EDX, OXFORD LINK-ISIS). The phase composition and purity of the SnO₂ nanosheets was examined by X-ray diffraction (XRD, D8-Advance, Bruker). X-ray photoelectron spectrum (XPS) analysis was conducted using an Al KαX-ray source (1486.6 eV) on a Thermo-VG ESCALAB MKII spectrometer. The gas sensing properties were tested using a computer-controlled WS-30 A gas-sensing measurement system. The test gas was injected into the testing chamber using a micro-syringe and the concentrations of the target gases were obtained by the static gas distribution method, which was calculated by the following formula [26]:

$$Q = \frac{V \times \phi \times M}{22.4 \times d \times \rho} \times 10^{-9} \times \frac{273 + T_R}{273 + T_B} \quad (1)$$

Where *Q* (mL) is the liquid volume of the volatile compound, *V* (mL) is the volume of the testing chamber, ϕ is the required gas volume fraction, *M* (g mol⁻¹) is the molecular weight, *d* (g cm⁻³) is the specific gravity, and ρ is the purity of the volatile testing liquid, *T_R* and *T_B* (°C) are the temperatures at ambient and test chamber, respectively. At a certain TEA concentration, the corresponding response of the sensor increases rapidly and reaches its equilibrium. Once the target gas is removed, the response decreases quickly to the baseline. The sensor response is defined as the ratio of the resistances measured in air (*R_a*) and in the tested gas atmosphere (*R_g*): $S = R_a/R_g$. The response time (*T_{res}*) is defined as the time required by the sensor to achieve 90% of its maximum response after the gas injection, whereas the recovery time (*T_{recov}*) is the time taken by the sensor to reach 10% of its initial resistance after removal of the gas.

3. Results and discussion

3.1. Characterizations of SnO₂-based nanosheets

The general morphologies of the SnO₂ materials grown directly on Al₂O₃ tubes were investigated by FESEM and the results are demonstrated in Fig. 2(a). As confirmed by the FESEM observations, the prepared material stands vertically on the substrate and grown in very high density. The thickness of a typical single SnO₂ nanosheet is ~15 nm. Moreover, the thickness of sensing layer on the surface of the Al₂O₃ tube is about 170 nm as shown in Fig. S3 in the supplementary material. Interestingly, it was observed that the nanosheets interconnect with each other and form an open network with large surface area that could increase the adsorption sites and contribute to the adsorption of target gas molecules. To examine the phase composition and purity, the prepared SnO₂ nanosheets were analyzed by X-ray diffraction pattern. Fig. 2(b) shows the typical XRD pattern of the prepared SnO₂ nanosheets. It was observed that the XRD pattern exhibit sharper and clearer diffraction peaks and all the observed diffraction peaks are indexed to tetragonal rutile structure of pure SnO₂ and matched with JCPDS Card No. 41-1445. Except for SnO₂, no other diffraction reflections were detected in the pattern, which further confirms that the SnO₂ nanosheets are well crystalline and pure SnO₂. Fig. 2(c) shows the morphology of SnO₂ nanosheets after a thin layer of TiO₂ nanoparticles was deposited onto their surface by PLD process with laser pulses of 1000. The corresponding EDS spectrum of TiO₂/SnO₂ samples shows the peaks of Ti, Sn and O clearly, as shown in Fig. 2(d). The peaks of Al can be also observed in the spectra, which are attributed to the Al₂O₃ tube. In order to further regulate the sensing performance of SnO₂ nanosheets sensor, we synthesized Mg-doped TiO₂/SnO₂ nanosheets, as shown in Fig. 2(e–f), which clearly shows the peak of Mg. After that, the nanosheets were also decorated by Au nanoparticles, and the corresponding FESEM and corresponding EDS pattern were shown in Fig. 2(g–h).

Furthermore, TEM was used to characterize the nanostructure and crystallinity of the synthesized Au/Mg-doped TiO₂/SnO₂ nanosheets. Fig. 3(a) is the typical TEM image of sheet-like SnO₂. For the SAED

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