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## ACCEPTED MANUSCRIPT

Electrochemical synthesis and the gas sensing properties of the Cu<sub>2</sub>O nanofilms/porous silicon hybrid structure

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#### Abstract

A novel composite of  $Cu_2O$  nanofilms/porous silicon hybrid structure has been successfully synthesized using porous silicon as growth substrate by electrochemical synthesis. Orderly porous silicon (PS) substrate with the aperture about 1.5µm and hole depth about 10µm was prepared by electrochemical etching of a p-type monocrystalline silicon wafer in a double-tank cell. The  $Cu_2O$ nanofilms have been grown onto PS substrates by electrochemical deposition with different electrodeposition time. The obtained  $Cu_2O$  nanofilms/PS products were investigated by X-ray diffraction (XRD), scanning electron microscopy (SEM) and transmission electron microscope (TEM). The gas sensing properties of  $Cu_2O$  nanofilms/PS composites to NO<sub>2</sub> were studied by the gas sensing test system. The result indicates that the electrodeposition time has a significant impact on the microstructure and gas sensing properties of  $Cu_2O$  nanofilms/PS composites. Due to the high specific surface area and special microstructure, the  $Cu_2O$  nanofilms/PS gas sensor with the eletrodeposition time of 30 min showed good gas sensing properties to NO<sub>2</sub> with a high gas response, fast response-recovery characteristic, excellent repeatability and good selectivity at a working temperature of 175°C. At the working temperature, the gas sensor has a gas response of about 4.5 to 1 ppm NO<sub>2</sub>. The related gas sensing mechanism will be discussed.

#### Keywords

Cuprous oxide; Nanofilms; Porous silicon; Electrochemical deposition; Gas sensor

#### 1. Introduction

Nitrogen dioxide (NO<sub>2</sub>) is one of the most toxic gases in the atmosphere which results from combustion and automotive emission[1]. According to the Italian regulation, the air-quality standard for NO<sub>2</sub> of attention level in the ambient air is 100 ppb for long-term exposure[2]. Therefore, the development of detector for NO<sub>2</sub> has attracted intensive attention. The NO<sub>2</sub> gas sensors with some characteristics such as a high gas response, short response-recovery time, low power consumption and low cost are demanded, but not yet marketed.

Porous silicon (PS) is an important porous medium which is sensitive to many gases such as

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