



# Gas sensing properties of pulsed laser deposited vanadium oxide thin films with various crystal structures

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## ABSTRACT

Vanadium oxide thin films were fabricated by pulsed laser deposition. The crystal structure and symmetry of the deposited films were studied with X-ray diffraction and Raman spectroscopy, respectively. The film microstructure was also studied with atomic force microscopy and scanning electron microscopy. The thin film crystal structures varied between almost pure  $V_2O_5$  phase and another phase, suggested being  $V_7O_{16}$ , generally found in samples composed of nanotubes and identified as  $VO_x$ -NT. The measured optical transmission spectra of the films also supported the existence of two different phases. The electrical resistivity of the films as a function of temperature behaved like in a typical semiconductor. The gas sensing properties of the films were characterized for different  $NO_x$ , CO and  $H_2$  concentrations. The results showed a response to  $NO_x$  and  $H_2$ , which varied from oxidative to reducing according to the film composition and gas background environment. Only very small response was seen towards CO. Gas response and resistivity measurements indicated that the  $VO_x$ -NT-type phase has both n-type and p-type conduction mechanisms.

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## 1. Introduction

The concern about pollution increase around the globe causes the regulations towards different type of emission to get tighter by time. This also relates to atmospheric gas emissions. Novel gas sensor structures and materials are needed to meet these new demands and they are studied widely in the scientific community. Solid state semiconducting gas sensors are one of the most popular research topics in the gas sensing science. They are typically based on different types of metal oxides such as  $SnO_2$ ,  $TiO_2$ ,  $WO_3$ , etc. Vanadium oxides are considered as a new candidate for gas sensors and have been studied to some extent before. Different vanadium pentoxide ( $V_2O_5$ ) structures have shown sensitivity towards  $NH_3$  [1,2] and amines [3]. Vanadium dioxide ( $VO_2$ ) nanowires have been investigated as a  $H_2$  sensor by taking advantage of the metal–insulator transition phenomena of the material [4,5]. Polycrystalline vanadium oxide thin films have also demonstrated sensitivity towards NO [6] and  $NO_2$  [7,8].

There are several methods for fabricating vanadium oxide thin films, e.g. sputtering methods [9,10], chemical vapor deposition [11], sol–gel method [12] and pulsed laser deposition [13–15]. Pulsed laser deposition has some advantages including good

repetition of stoichiometry of the target in the films on the substrate and easily controllable film composition by deposition parameters. Vanadium oxide nanotubes ( $VO_x$ -NT) have been fabricated by chemical methods for some time [16–19]. The structure of the tube is composed of a wall with  $VO_x$  layers and a chemical amine in between the layers. The crystal structure of  $VO_x$  has been suggested to be composed of triclinic  $V_7O_{16}$  phase [16,17].

In this study, the possibility to use pulsed laser deposited polycrystalline vanadium oxide thin films as sensors for different gases was examined. The polycrystalline thin films are suggested to be composed of both the  $V_2O_5$  phase and the phase similar to  $VO_x$ -NT in a heterojunction structure. According to literature this is the first time that this type of film composition has been fabricated by PLD and tested for gas sensing. Thus the observed crystalline phases are called  $V_2O_5$  phase and  $VO_x$ -NT-type phase in this paper.

## 2. Materials and methods

Lambda Physik Compex 201 excimer laser operating at the wavelength of 308 nm was used to deposit vanadium oxide thin films on single crystalline c-plane  $Al_2O_3$ , i.e. sapphire, substrates with thickness of 500  $\mu m$ . The pulse repetition rate was 5 Hz. The rotating target used was a pure ceramic  $V_2O_5$  target (SCI Instruments) and the laser pulse energy densities were  $I = 1.275 J/cm^2$  and  $I = 2.55 J/cm^2$ . The substrate temperatures of in situ PLD processes were  $T = 400^\circ C$  and  $T = 500^\circ C$ . The deposition chamber was

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**Table 1**  
The pulsed laser deposition parameters for each vanadium oxide film type.

Thin film name/composition	Substrate temperature, $T$ [°C]	Oxygen partial pressure, $p(\text{O}_2)$ [mbar]	Laser pulse energy density, $I$ [J/cm <sup>2</sup> ]
$\text{V}_2\text{O}_5^a$	400	$1.0 \times 10^{-2}$	1.275
$\text{V}_2\text{O}_5 + \text{VO}_x\text{-NT}$	400	$1.5 \times 10^{-2}$	2.55
$\text{VO}_x\text{-NT}$	500	$1.5 \times 10^{-2}$	2.55

<sup>a</sup> The film was post-annealed at 400 °C for 1 h in air atmosphere.

first pumped to a base pressure of  $\sim 5 \times 10^{-5}$  mbar and then oxygen partial pressure ( $p(\text{O}_2)$ ) of  $1 \times 10^{-2}$  mbar or  $1.5 \times 10^{-2}$  mbar was added in the chamber. One of the samples was post annealed in an oven at 400 °C for 1 h in air atmosphere. The deposition parameters for each sample are described in Table 1.

Crystal structure of the films was studied using  $\theta$ – $2\theta$  X-ray diffraction (XRD) by Philips PW1380 diffractometer, and HORIBA Jobin Yvon LabRAM HR800 Raman spectroscope with argon-ion laser with the wavelength of 488 nm. The surface morphology was studied using Veeco Dimension 3100 atomic force microscope (AFM). Scanning electron microscopy (SEM) studies were made by using Helios Dual-Beam FIB/FESEM device. Optical transmission spectra of the films were measured between wavelengths of 250–2250 nm by using Varian 5000 UV-vis-NIR spectrophotometer.

Photolithography process and RF-sputtering was used to manufacture 300 nm thick platinum interdigital electrodes (IDE) with 20  $\mu\text{m}$  finger gap on the thin films. First 30 nm of titanium was sputtered between the platinum and vanadium oxide thin film to serve as adhesion layer. The electrical resistivity as a function of temperature, and the gas responses was measured using a probe station together with temperature controlled Linkam THMSE600 heating stage connected to Keithley 2636A sourcemeter and to Agilent 3458A multimeter. The probe station had a closed volume of  $\sim 100$  ml and gas inlet and outlet. Signal Series 850 gas blender was used to mix the measured gas with a background gas of synthetic air or argon in a mixing chamber before the inlet to the probe station. All the gases used, including the background gases, were injected to the blender from commercial gas bottles. The samples were heated in the carrier gas atmosphere to the measurement temperature and the measurements were controlled by a LabVIEW software.

### 3. Results and discussion

#### 3.1. Structural characterization

In Fig. 1(a), the Raman spectra of the deposited films are presented. According to the data, the post annealed film on the bottom curve had co-existent phases of a major  $\text{V}_2\text{O}_5$  phase [15] and another minority phase. In the other two films, the presence of this other phase, identified as a structure found in  $\text{VO}_x$  nanotubes ( $\text{VO}_x\text{-NT}$ ) [18–20], was clearly stronger. These nanotubes are usually fabricated by a chemical process and are formed as rolls of  $\text{V}_7\text{O}_{16}$  structure with layered walls and a chemical amine in between the layers [16,17]. This crystal phase  $\text{V}_7\text{O}_{16}$ , similar to  $\text{VO}_x\text{-NT}$  tube walls, was present in the films, but not as nanotube structure, as is also supported by AFM and SEM results below. The middle curve in Fig. 1(a) shows that the  $\text{V}_2\text{O}_5$  phase of the film was nearly equally strong as the  $\text{VO}_x\text{-NT}$ -type phase, but in the top curve it is seen that the  $\text{V}_2\text{O}_5$  phase of the film had almost disappeared and the  $\text{VO}_x\text{-NT}$ -type phase was dominating. The X-ray diffraction curves of three different types of vanadium oxide thin films are shown in Fig. 1(b). The results show that the post-annealed film on the bottom curve had a polycrystalline  $\text{V}_2\text{O}_5$  structure with a strong orthorhombic (001) orientation, but in the other two films the  $\text{V}_2\text{O}_5$  phase was weaker. The  $\text{VO}_x\text{-NT}$ -type phase could not be identified from these

curves, but it has to be kept in mind that if the other phase was a triclinic phase as  $\text{V}_7\text{O}_{16}$ , the conventional  $\theta$ – $2\theta$  set-up might have been insufficient for identifying this type of phase. If samples would contain tubular form of  $\text{VO}_x\text{-NT}$  phase, they should give an extra peak in XRD response at  $2\theta$  angles around  $3^\circ$  due to periodicity of tube structure. Since this reflection was not observed in XRD data, tubular structure is absent from these thin films [16,17]. However, the Raman spectra in Fig. 1(a) clearly identifies only two phases, namely the  $\text{V}_2\text{O}_5$  and  $\text{VO}_x\text{-NT}$ -type phases, in the films studied here [15,18–20]. So, the  $\text{VO}_x\text{-NT}$ -type phase containing samples have the same crystalline structure as  $\text{VO}_x$  nanotubes, only without tubular shape. Nevertheless, the crystalline structure is the most important factor determining electrical and optical properties.

The AFM images of the three films can be seen in Fig. 2. They all showed a polycrystalline surface morphology, and in Fig. 2(b), with co-existing  $\text{V}_2\text{O}_5$  phase and  $\text{VO}_x\text{-NT}$ -type phase, the largest variation in the surface height profile was obtained. Films with dominating  $\text{V}_2\text{O}_5$  or  $\text{VO}_x\text{-NT}$ -type phases, had quite smooth surfaces, as shown in Fig. 2(a) and (c), respectively. Also, some particulates formed in the PLD process and deposited on the film surfaces were noticed, seen as bright white spots in the AFM images.

In Fig. 3(a) and (b), the SEM images of the thin films with two co-existing phases and dominating  $\text{VO}_x\text{-NT}$ -type phase are shown, respectively. The surface quality of the films supported the results gained from AFM measurements. From the cross-section micrographs, a clear porosity, seen as black holes, in the film with the co-existing phases of  $\text{V}_2\text{O}_5$  and  $\text{VO}_x\text{-NT}$ -type phase could be noticed, as shown in Fig. 3(a). The film in Fig. 3(b), on the other hand, showed a very dense and smooth structure of dominating  $\text{VO}_x\text{-NT}$ -type phase. As anticipated from XRD results, no tubular structure was observed. PLD process generated particulate droplets are also seen as bright white spots in right hand surface SEM image in Fig. 3(b).

#### 3.2. Optical and electrical characterization

The optical transmittance spectra of the three films and single crystalline  $c$ -plane  $\text{Al}_2\text{O}_3$ , i.e. sapphire, substrate are shown in Fig. 4. Film with a dominating  $\text{V}_2\text{O}_5$  phase, showed a typical spectrum of  $\text{V}_2\text{O}_5$  with absorption edge around 625 nm. In the film with the two co-existing phases, the  $\text{VO}_x\text{-NT}$ -type phase clearly shifted the transmittance to smaller values at lower wavelengths and when the  $\text{VO}_x\text{-NT}$ -type phase was dominant, the transmittance value dropped even more. This is due to another absorption edge at around 1000 nm originating from  $\text{VO}_x\text{-NT}$ -type phase in films with co-existing phases. The roughly estimated values  $E_{\text{abs}}$  for different absorption edges of the films were calculated with the following Planck's relation formula:  $E_{\text{abs}} = hc/\lambda$ , where  $E_{\text{abs}}$  = estimated absorption edge,  $h$  = Planck's constant,  $c$  = speed of light, and  $\lambda$  = wavelength value of the absorption edge. The estimated absorption edges are pointed out by arrows in Fig. 4. This type of estimation gives the range for the band gap values for the different thin films. However, modeling and calculating the exact band gap values for the films is beyond the scope of this manuscript. The calculated energy values for the two different absorption edges of the films were:  $E_{\text{abs}} \sim 2.43$  eV and  $E_{\text{abs}} \sim 1.16$  eV. The value of  $E_{\text{abs}}$

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