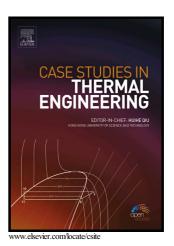
## Author's Accepted Manuscript

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## **ACCEPTED MANUSCRIPT**

Exhaust noise, performance and emission characteristics of spark ignition engine

fuelled with pure gasoline and hydrous ethanol gasoline blends

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**Abstract** 

The exhaust noise, performance and emission characteristics of a gasoline

engine fuelled by hydrous ethanol gasoline with 10%, 20% hydrous ethanol by

volume (E10W and E20W) and pure gasoline (E0) were experimentally investigated.

The tests were performed at full load and different engine speeds varying from 1500

rpm to 5000 rpm. The results showed that compared with E0, E10W and E20W had

much lower exhaust noise at low engine speeds. With the increase of engine speed, E0

showed an advantage in low exhaust noise. However, engine fuelled with three fuels

displayed comparable noise emissions at high speed. In addition, better thermal

efficiency, significantly decreased CO and HC emissions were achieved by hydrous

ethanol gasoline at all tested operating conditions. However, significant NOx emission

and slight BSFC were observed for E10W and E20W. Compared with E20W, E10W

showed decreased BSFC, HC and NOx emissions with the increase of engine speed,

while CO emission was only slightly increased. Hydrous ethanol gasoline was capable

of realizing comparable torque and power with E0 at all operating conditions. From

the results above, hydrous ethanol gasoline could be considered as a promising

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