## **Accepted Manuscript**

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PII: S2214-9147(18)30005-9

DOI: 10.1016/j.dt.2018.04.001

Reference: DT 301

To appear in: Defence Technology

Received Date: 9 January 2018 Revised Date: 24 March 2018

Accepted Date: 3 April 2018

Please cite this article as: Nwobi-Okoye CC, Ochieze BQ, Age hardening process modeling and optimization of aluminum alloy A356/Cow horn particulate composite for brake drum application using RSM, ANN and simulated annealing, *Defence Technology* (2018), doi: 10.1016/j.dt.2018.04.001.

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## ACCEPTED MANUSCRIPT

Age Hardening Process Modeling and Optimization of Aluminum Alloy A356/Cow Horn Particulate Composite for Brake Drum Application Using RSM, ANN and Simulated Annealing

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