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# Preliminary conceptual exploration about performance improvement on supercritical CO<sub>2</sub> power system via integrating with different absorption power generation systems



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#### ABSTRACT

Supercritical  $CO_2$  ( $sCO_2$ ) power system has been investigated by many scholars due to its attractive advantages of higher efficiency, compact system structure and eco-friendly working fluid. In this paper, some preliminary conceptual exploration about performance improvement on  $sCO_2$  power system by integrating with two types of absorption power generation (APG) systems are conducted. Parameter analysis, genetic algorithm (GA) optimization and exergy analysis are carried out quantitatively for the proposed combined  $sCO_2/APG$  systems based on the self-built simulation platform from the viewpoints of thermodynamics and economics. Parameter analysis results reveal that there exist optimal compressor pressure ratio to maximize the thermal efficiency or minimize the total product unit cost. Higher turbine inlet temperature and lower absorber temperature could contribute to the overall system performance. In addition, compared with the stand-alone sCO<sub>2</sub> system, improvements of 5.98% and 5.07% in thermodynamics as well as promotion of 4.24% and 2.19% in economics can be obtained for sCO<sub>2</sub>/LiBr-H<sub>2</sub>O system and sCO<sub>2</sub>/ammonia water system, respectively. Furthermore, exergy analyses show that the main exergy destructions occur in the reactor and the cooler and the proposed combined sCO<sub>2</sub>/APG system could effectively reduce around half of the exergy destruction within the cooler of the stand-alone sCO<sub>2</sub> system.

#### 1. Introduction

Nowadays, energy situation and environmental pollution problems become increasingly severe, especially in developing countries. Exploring renewable energy and developing high-efficiency energy conversion system are effective methods to relieve current situation. The  $sCO_2$  power system, as a type of promising energy converter, attracts a great deal of attention due to the advantages of high efficiency, compact construction. Besides, the  $CO_2$  working fluid is eco-friendly, safe and non-toxic [1–3].

Various heat sources including nuclear energy [4], solar energy [5], geothermal energy [6] and other industries [7] can be exploited by the  $sCO_2$  power system. Nuclear energy, as a kind of environmentally friendly, economical and reliable energy, has been considered as the potential alternative to currently widely used fossil fuels. The  $sCO_2$ 

power system is much more appropriately applied to the conventional pressurized water reactors [8] and nuclear fusion reactors [9]. Dostal [10] found that the recompression layout was the best configuration for the next generation nuclear reactor application.

The main work about the recompression  $sCO_2$  power system mainly focuses on the basic theoretical analysis and key devices investigation, including system thermodynamic analysis [11], economic analysis [12], off-design analysis [13], dynamic behaviors analysis [14], turbomachinery design [15], and heat transfer enhancement [16] up to now. Jahar [11] performed an exergetic analysis and optimization for the recompression  $sCO_2$  power system. He found that the system second law efficiency was much more sensitive to isentropic efficiency of the turbine than that of the compressor. Floyd et al. [13] studied the system off-design behaviors for the seasonal variation in the heat sink diversification on the basis of the preliminary design of the main

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Nomenclature

		$CO_2$	working nulu	
Α	area, m <sup>2</sup>	ch	chemical	
С	solution concentration	compon	onents system components	
Ċ	cost rate, $h^{-1}$	core	reactor core	
CRF	capital recovery factor	cw	cooling water	
с	cost per exergy unit, $GJ^{-1}$	ex	exergy efficiency	
cp,total	total product unit cost, $GJ^{-1}$	in	flow into	
eff	efficiency, %	k	serial number of system component	
Ε	exergy, kJ	net	net power	
Ė	exergy rate, kJ·h <sup>-1</sup>	out	outlet	
е	specific exergy, kJ·kg <sup>-1</sup>	ph	physical	
h	specific enthalpy, kJ·kg <sup>-1</sup>	pump	working fluid pump	
Ι	exergy destruction, kJ	ref	reference value	
i	interest rate, %	S	isentropic process	
Μ	molar mass	th	thermal	
т	mass flow rate, $kg \cdot s^{-1}$	total	sum	
n	system service length, year			
р	pressure, kPa	Abbrevia	<i>viations</i>	
PR	compressor pressure ratio			
Q	heat rate, kW	Abs	absorber	
\$	entropy, $kJ\cdot kg^{-1}\cdot K^{-1}$	AMW	ammonia water	
Т	temperature, °C	APG	absorption power generation	
W	power, kW	AST	absorption turbine	
x	mass separation ratio	GA	genetic algorithm	
Ζ	capital cost of component, \$	Gen	generator	
Ż	capital cost rate, $h^{-1}$	HTR	high temperature recuperator	
		LTR	low temperature recuperator	
Greek symbols		LiBr	lithium bromide	
		MC	main compressor	
η	efficiency, %	ORC	organic Rankine cycle	
γ	weighting coefficient	PCHE	print circuit heat exchanger	
τ	annual plant operation hours	RC	recompression compressor	
ε	effectiveness	SHX	solution heat exchanger	
$\Delta T$	temperature difference, K	ST	$sCO_2$ turbine	

sCO<sub>2</sub>

 $tCO_2$ 

supercritical CO<sub>2</sub>

transcritical CO<sub>2</sub>

1

Subscripts

0

dead (environmental) state

components. They revealed that a degree-of-freedom of the compressor performance was needed to gain high efficiency and constant thermal power under the elevated heat sink temperature conditions. Minh et al. [17] made an investigation on the advanced control strategies of the recompression sCO<sub>2</sub> power system driven by solar energy and presented its dynamic behaviors. They found that compared with the traditional process, a significant improvement up to 37.1% in total energy output can be provided by means of the inventory control scheme.

Furthermore, it has already been a well-accepted fact from the literature that the overall performance of the recompression sCO<sub>2</sub> power system can be enhanced via integrating with different low-grade waste heat recovery systems to make the utmost of the heat of cooling. Many scholars have done amounts of work on this. Akbari et al. [18] proposed the combined sCO<sub>2</sub>/ORC (organic Rankine cycle) system and performed a detailed thermodynamic and exergoeconomic analysis. They observed that the most cost-saving operation condition could be got when RC318 refrigerant was used. Wang et al. [19,20] suggested a combination of sCO<sub>2</sub> system and tCO<sub>2</sub> system to strengthen the performance of standalone recompression sCO<sub>2</sub> power system. Their optimization results pointed out that the combined sCO<sub>2</sub>/tCO<sub>2</sub> system had a comparable exergetic efficiency with the sCO2/ORC system. Li et al. [21] integrated the recompression sCO<sub>2</sub> power system with a low-temperature regenerative Kalina system. Their results showed that the second law efficiency and total product unit cost of the proposed combined sCO<sub>2</sub>/

Kalina system were able to gain 5.50% and 8.02% improvement, respectively.

Apart from the above investigation, some scholars devoted to investigate the combination of recompression sCO<sub>2</sub> power system with absorption systems. As is well-known, absorption system mainly using the LiBr-H<sub>2</sub>O solution or ammonia water as working fluids can be driven by low-grade heat to produce refrigeration or more low-temperature heat. The mixture working fluids can provide a better thermodynamic match in temperature with the heat source and heat sink [22]. Wu et al. [23] connected the absorption refrigeration system with the recompression sCO<sub>2</sub> power system to produce power and cooling together. They found that the combined system could produce 71.76 MW cooling at the expense of 0.36 MW electric power under the basic design conditions. Li et al. [24] made a comparative study utilizing LiBr-H<sub>2</sub>O solution and ammonia water as working fluids to recover the heat of cooling from the recompression sCO<sub>2</sub> power system. They revealed that the combined sCO<sub>2</sub>/LiBr-H<sub>2</sub>O system had a greater potential in terms of generating cooling and power. Recent years, a novel conception, called absorption power generation system, was proposed to recover the low-grade heat based on the characteristics of mixture [25]. Shokati et al. [26] made a comparative analysis between Rankine cycle system and APG cycle system. They argued that LiBr-H<sub>2</sub>O system with the lowest exergy destruction cost rate had the highest thermal efficiency.

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,2 14;	01,02 012 state points		
$O_2$	working fluid		
h	chemical		
omponer	nts system components		
ore	reactor core		
w	cooling water		
x	exergy efficiency		
n	flow into		
:	serial number of system component		
let	net power		
out	outlet		
h	physical		
oump	working fluid pump		
ef	reference value		
	isentropic process		
h	thermal		
otal	sum		
Abbreviati	ions		
Abs	absorber		
MW	ammonia water		
APG	absorption power generation		
ST	absorption turbine		

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